**DESCRIPTION**

The Miniature Battery Impedance Test Equipment, MBITE, is designed and ideally suited to determine the health of flooded and sealed lead-acid and Ni-Cd batteries in telecom, RR signal and communications, substations, process control and switchgear, emergency lighting systems, smaller UPSs, and more. An additional application is to measure impedance of batteries at the end of the production line in battery manufacturing plants. The MBITE is a lightweight, easy-to-use battery tester that incorporates advanced features for enhanced capabilities to provide fast, reliable results to determine what further action may be required to ensure adequate system back-up time. After all, measuring batteries is not for the battery but for the equipment the battery is supporting whether to ensure revenue streams or to support critical plant equipment such as oil priming pumps.

In addition to measuring battery impedance and interconnection resistance, the MBITE also measures individual dc terminal voltages. Furthermore, since impedance does not stress the battery, terminal voltages may be used when they need to be documented. All three parameters can be stored (up to 1000 lines of readings) on-board for immediate review at the test site on the large 31/2 digit LCD or from the built-in printer. The stored data also can be downloaded via the RS-232 connector to a PC using "AVOLink" download software or other conventional communications packages to spreadsheet applications for further data interpretation. The Battery Analysis Report (see Figure 1) prints out cell number, battery impedance, interconnection resistance, cell dc voltage, date and time at which cell impedance is recorded, total test current, and cell impedance summary including graphical analysis. The printed header has space to record user, location and cell IDs using the Bar Code Wand listed in Optional Accessories.

Unlike load cycle testing, which involves substantial downtime and performed periodically, the MBITE requires no battery discharge. With a test time of less than 30 seconds per cell, it measures internal cell impedance, dc terminal voltage and intercell connection resistance without taking batteries off-line. The MBITE, like the original BITE, is used to find weak cells due to sulphation, post-seal corrosion, and poor top lead and intercell connections. The test results, along with user-supplied information such as ambient temperature and system ac ripple current, will provide sufficient information to evaluate the overall battery system.

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**Battery Analysis Report**

<table>
<thead>
<tr>
<th>Location ID:</th>
<th>Location ID:</th>
<th>USA Mobile Comm Site 37W Str 1A</th>
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<tbody>
<tr>
<td>User ID:</td>
<td>User ID:</td>
<td>John Doe</td>
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<tr>
<td>Average Test Current:</td>
<td>Average Test Current:</td>
<td>0.98</td>
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<tr>
<td>Notes:</td>
<td>Notes:</td>
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</table>

<table>
<thead>
<tr>
<th>Cell</th>
<th>Zb m</th>
<th>RS m</th>
<th>V volts DC</th>
<th>Time</th>
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<tbody>
<tr>
<td>001</td>
<td>1A01</td>
<td>2.46</td>
<td>0.356</td>
<td>6.18</td>
</tr>
<tr>
<td>002</td>
<td>1A02</td>
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<td>0.347</td>
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**Cell Impedance Summary**

<table>
<thead>
<tr>
<th>Minimum</th>
<th>Average</th>
<th>Maximum</th>
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<tbody>
<tr>
<td>2.31</td>
<td>2.46</td>
<td>2.65</td>
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</table>

**Percent Deviation from Average**

<table>
<thead>
<tr>
<th>10</th>
<th>20</th>
<th>30</th>
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<tbody>
<tr>
<td>0</td>
<td>5</td>
<td>10</td>
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</table>

Figure 1. The Battery Analysis Report (with Loc ID, User ID, Notes, Cell ID filled-in)
Why Measure Batteries at all?
Measuring batteries is not for the battery but for the equipment the battery is supporting whether to ensure revenue streams as in wireless phone service or to support critical plant equipment such as oil priming pumps. In a sense, it is insurance that the MBITE provides and peace-of-mind knowing that the batteries are in good health.

APPLICATIONS
The MBITE measures impedance values and dc voltage for flooded and sealed lead-acid and nickel-cadmium cells. This information aids the operator to determine cell replacement criteria based on impedance trends. The MBITE also identifies weak cells in a battery string and pinpoints unsatisfactory intercell and/or intertier connections. A schematic diagram of a typical test setup is shown in Figure 2.

Test Procedure
The MBITE base measurement unit applies a capacitively coupled ac current to the battery under test by way of the current source leads. Current sensors monitor source current. The standard CT has a 2-in. (50-mm) internal dimension while the optional CT is 0.5 in. (13 mm). The CT is clamped around a convenient battery intercell or intertier connection within the battery’s current loop. The potential probes are placed across the cell under test. The base measurement unit displays cell impedance and dc float voltage as well as intercell connection resistance. Figure 3 shows the value of taking direct intercell connection resistance measurements. The information can be verified by the operator and then stored by pressing the data send button on the potential probe before moving onto the next cell. Intercell resistance measurements also can be made and stored using the cell/strap mode. Single cell/module applications can be accommodated using one of the optional Factory Probe Lead Sets.

Interpretation of Readings
Data produced by the MBITE can be interpreted in both short- and long-term time frames. It is recommended that MBITE measurements be made part of a battery maintenance program, with readings taken and recorded quarterly or semi-annually. Figure 4 shows an example of how impedance changes as cells weaken over time and cycle life.

Short Term Interpretation
Impedance readings for individual cells can be used in the short term to compare with the average impedance reading for the entire battery. Individual cell values varying by more than ±40% of the (sealed) battery average typically indicate a problem with that cell (and ±20% for flooded). There are two different methods of evaluating impedance data in Excel®: 1) use the bar graph of the MBITE printout in Cell # order and 2) by rearranging the data into ascending impedance as shown in Figure 5 using a spreadsheet. The cells on the right side of the graph are weaker than the others. The dramatic increase in impedance is a clear indication of questionable cells. Further investigation of such cells is recommended, including a verification of intercell connections, specific gravity, if appropriate, ambient temperature, and perhaps, a single cell load-cycle test.

Long-Term Interpretation
Impedance readings can be used in the long term to determine replacement criteria. Battery cell impedance values should be recorded and compared to previous readings to determine the cell’s position on the curve of impedance versus cell life. Individual cell values varying by more than ±40% from the initial baseline of the battery average typically indicate a problem with that cell (and ±20% for...
flooded). A sample curve is shown in Figure 4. In order to facilitate the long-term interpretation of impedance values, Megger maintains a database of impedance values of many battery types. For comparison purposes, this information is available upon request.

An additional data evaluation method that can be used in either a short-term or a long-term mode is in conjunction with load test data. By taking impedance measurements just prior to a load test and comparing them with end voltage, a correlation between impedance and that string's capacity can be derived. See Figure 6.

FEATURES AND BENEFITS
- Provides excellent data to evaluate critical systems' back-up time
- On-line testing requires no downtime
- Graphical printout aids to quickly determine cell/jar condition to make immediate decisions
- Data is stored for on-site review
- Requires no battery discharge to save cycle life
- Built-in printer to leave a record at the site
- RS-232 connector for downloading stored data to PC
- Reduced testing time; less than 30 seconds per cell
- Measures impedance and dc cell voltage for lead-acid and nickel-cadmium cells
- Directly measures intercell connection resistance to eliminate routine retorquing
- Up to 1000 sets of readings can be stored in an unlimited number of tests
- Custom Lead Sets available to meet specific needs

SPECIFICATIONS

Maximum Total Voltage at MBITE Leads
250 V dc. Larger battery systems can be sectioned

Power Requirements
120 V ac 60 Hz (240 V ac 50 Hz on –47 and –47-CE models)

Display
Backlit LCD panel with 5-in. (125 mm) viewing area

Voltage Range
0 to 2,500 V dc, 1 mV resolution
2.5 to 25.00 V dc, 10 mV resolution

Impedance Range
0 to 1.000 mΩ 1 µΩ resolution
1 to 10.00 mΩ 10 µΩ resolution

Measurement Accuracy
AC impedance: ±(5% rdng + 1 lsd)
DC voltage: ±(1% rdng + 1 lsd)

Settling Time per Reading
3 seconds maximum

Temperature
Operating: 32° F to 104° F (0° C to 40° C)
Storage: -5° F to 130° F (-20° C to 55° C)

Humidity: 20% to 90% RH, non-condensing

Clamp Range
Standard Opening: 2.0 in. (50 mm) maximum
Optional Opening: 0.5 in. (12 mm) maximum

Safety
Designed to meet IEC 1010-1 specifications

Dimensions: 7H x 11D x 17W in. (18 H x 29 D x 45 W cm)
Weight: 19.5 lbs. (8.8 kg)

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Item (Qty)</th>
<th>Cat. No.</th>
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<tbody>
<tr>
<td>MBITE, 110/60</td>
<td>246005B</td>
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<tr>
<td>MBITE, 240/50</td>
<td>246005B-47</td>
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<tr>
<td>MBITE, 240/50, CE-marked</td>
<td>246005B-47-CE</td>
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Included Accessories
- Potential Probe set 33530
- Potential Probe cable (8 ft.) 33806
- Fused Current Source Leads (8 ft.) 33805
- Clamp-on current sensor, CT, with 1/2 in. opening (5 ft.) 33863
- Extension cable, CT (6 ft.) 33864-1
- AVOLink, downloading software Instruction manual AVTM246005B

Optional Accessories
- Potential Probe extension cable (8 ft.) 33806
- Extension cable, CT (20 ft.) 246033
- Clamp-on current sensor, CT, with 1/2 in. opening 246034
- Factory Probes, dual-point helical hand spikes 33532
- Factory Probes, AMP/Burndy Lead Set 33531
- Bar Code wand with preprinted, laminated code sheet 246036
- Bar Code Label printing software 246039