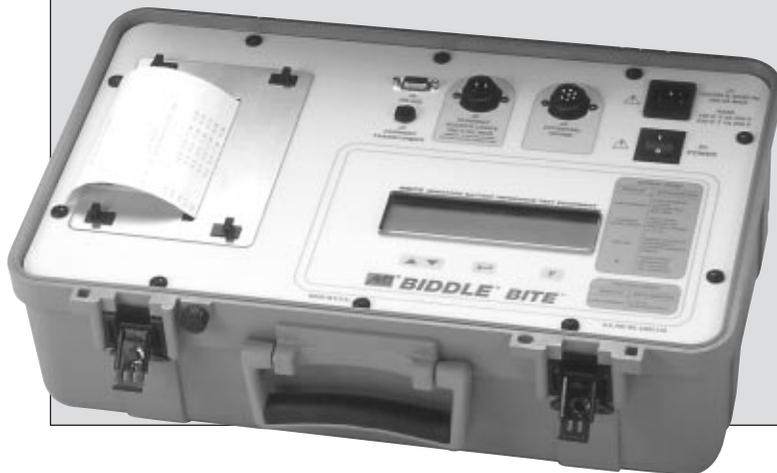




AVO INTERNATIONAL
THE MEASURE OF EXCELLENCE IN ELECTRICAL TESTING

BIDDLE MBITE



BIDDLE® MBITE

- **Determines condition of lead-acid and NiCad batteries on-line**
- **Helps to improve critical equipment back-up/ revenue streams**
- **Directly measures intercell connection resistance and voltage**
- **Standard and Custom Lead Sets available**

Miniature Battery Impedance Test Equipment

Description

The BIDDLE Miniature Battery Impedance Test Equipment, MBITE, is designed and ideally suited to determine the health of flooded and sealed lead-acid and Ni-Cd batteries in telecomm, RR signal and communications, substation, process control and switchgear, emergency lighting systems, smaller UPSs, and more. An additional application is to measure impedance of batteries at the end of the production line in battery manufacturing plants.

The MBITE is a lightweight, easy-to-use battery tester that incorporates advanced features for enhanced capabilities to provide fast, reliable results to determine what further action may be required to ensure adequate system back-up time. After all, measuring batteries is not for the battery but for the equipment the battery is supporting.

In addition to measuring battery impedance and interconnection resistance, the MBITE also measures individual dc terminal voltages. Furthermore, since impedance does not stress the battery, terminal voltages may be used when they need to be documented. All three parameters can be stored (up to 1000 lines of readings) on-board for immediate review at the test site on the large 3 1/2 digit LCD or from the built-in printer. The stored data also can be downloaded via the RS-232 connector to a PC using

“AVOLink” download software or other conventional communications packages to spreadsheet applications for further data interpretation. The Battery Analysis Report (see Figure 1) prints out cell number, battery impedance, interconnection resistance, cell dc voltage, date and time at which cell impedance is recorded, total test current, and cell impedance summary including graphical analysis. The printed header has space to record user, location and cell IDs using the Bar Code Wand listed in Optional Accessories.

Unlike load cycle testing, which involves substantial downtime and performed periodically, the MBITE requires no battery discharge. With a test time of less than 30 seconds per cell, it measures internal cell impedance, dc terminal voltage and intercell connection resistance without taking batteries off-line. The MBITE, like the original BITE, is used to find weak cells due to sulphation, post-seal corrosion, and poor top lead and intercell connections. The test results, along with user-supplied information such as ambient temperature and system ac ripple current, will provide sufficient information to evaluate the overall battery system.

Why Measure Batteries at all?

Measuring batteries is not for the battery but for the equipment the battery is supporting whether to ensure revenue streams as in wireless phone ser-

Battery Analysis Report

Location ID:
USA Mobile Comm Site 37W Str 1A
User ID:
John Summers
Average Test Current: 0.98
Notes:
.
23-FEB-2000

TST	Cell	Zb mΩ	RS mΩ	Volts DC	Time
001	1A01	2.46	0.356	6.18	10:56
002	1A02	2.34	0.359	6.23	10:57
003	1A03	2.65	0.341	6.23	10:57
004	1A04	2.47	0.355	6.18	10:58
005	1A05	2.34	0.337	6.23	10:58
006	1A06	2.65	0.347	6.23	10:58

Cell Impedance Summary		
Minimum	Average	Maximum
2.34	2.48	2.65

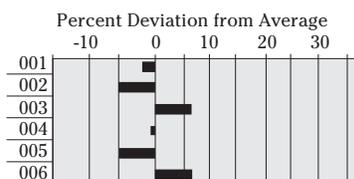


Figure 1. The Battery Analysis Report (with Loc ID, User ID, Cell ID filled-in)

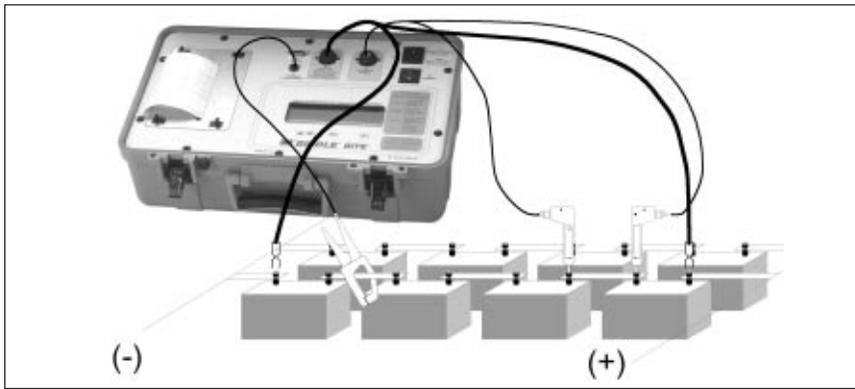


Figure 2. A typical test set-up.

vice or to support critical plant equipment such as oil priming pumps. In a sense, it is insurance that the MBITE provides and peace-of-mind knowing that the batteries are in good health.

Applications

The MBITE measures impedance values and dc voltage for flooded and sealed lead-acid and nickel-cadmium cells. This information aids the operator to determine cell replacement criteria based on impedance trends. The MBITE also identifies weak cells in a battery string and pinpoints unsatisfactory intercell and/or intertier connections. A schematic diagram of a typical test setup is shown in Figure 2.

Test Procedure

The MBITE base measurement unit applies a capacitively coupled ac signal to the battery under test by way of the current source leads. The current sensor measures total ac current. The standard CT has a 2-in. (50-mm) internal dimension while the optional CT is 0.5 in. (13 mm). The CT is clamped around a convenient battery intercell or intertier connection within the battery’s current loop. The potential probes are placed across the cell under test. The base measurement unit displays cell impedance and dc float voltage as well as intercell connection resistance. Figure 3 shows the value of taking direct intercell connection resistance measurements. The information can be verified by the operator and then stored by pressing the data send button on the potential probe before moving onto the next cell. Intercell resistance measurements also can be made and stored using the cell/strap mode. Single cell/module applications can be accommodated using one of the optional Factory Probe Lead Sets.

Interpretation of Readings

Data produced by the MBITE can be interpreted in both short- and long-term time frames. It is recommended that MBITE measurements be made part of a battery maintenance program, with readings taken and recorded quarterly or semi-annually. Figure 4 shows an example of how impedance changes as cells weaken over time and cycle life.

Short Term Interpretation

Impedance readings for individual cells can be used in the short term to compare with the average impedance

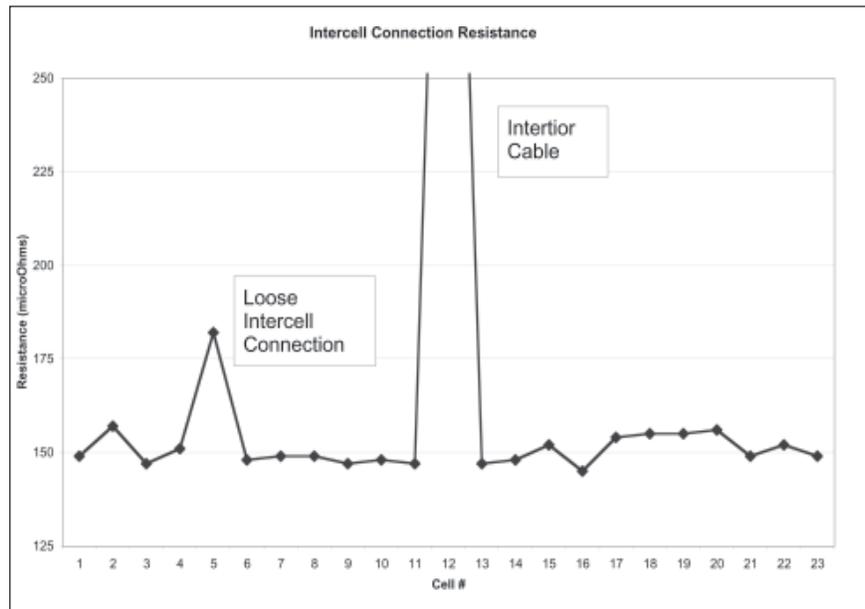


Figure 3. Intercell Connection Resistance

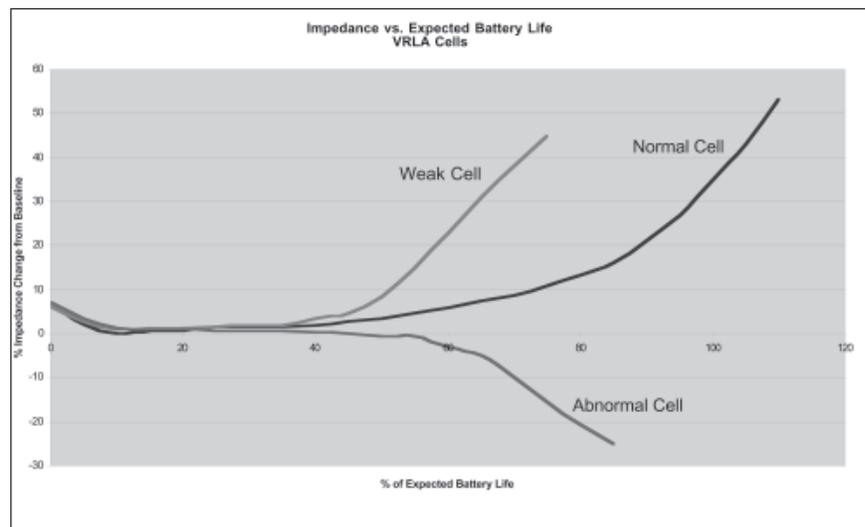


Figure 4. Impedance increases with battery age (and weakness.)

reading for the entire battery. Individual cell values varying by more than $\pm 30\%$ of the (sealed) battery average typically indicate a problem with that cell (and $\pm 15\%$ for flooded). There are two different methods of evaluating impedance data: 1) use the bar graph of the MBITE printout in Cell # order and 2) by rearranging the data in Excel® into ascending impedance as

shown in Figure 5 using a spreadsheet. The cells on the right side of the graph are weaker than the others. The dramatic increase in impedance is a clear indication of questionable cells. Further investigation of such cells is recommended, including a verification of intercell connections, specific gravity, if appropriate, ambient temperature, and perhaps, a single cell load-cycle test.

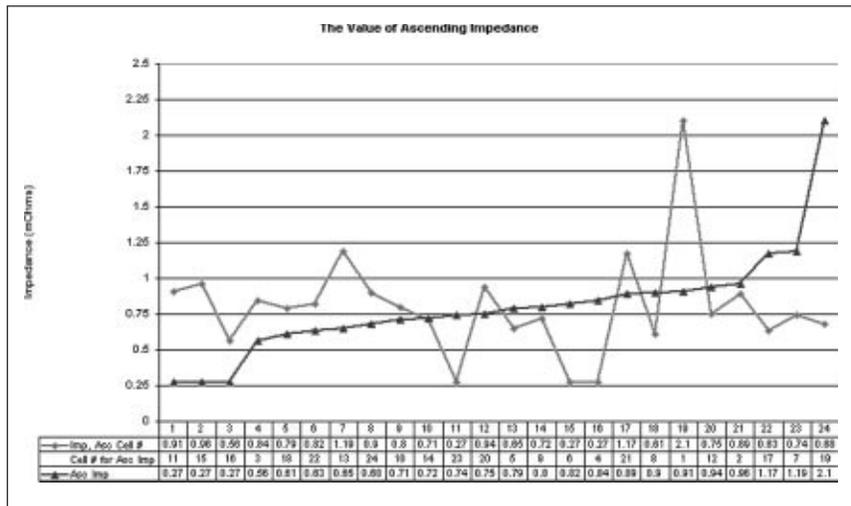


Figure 5. Ascending Impedance

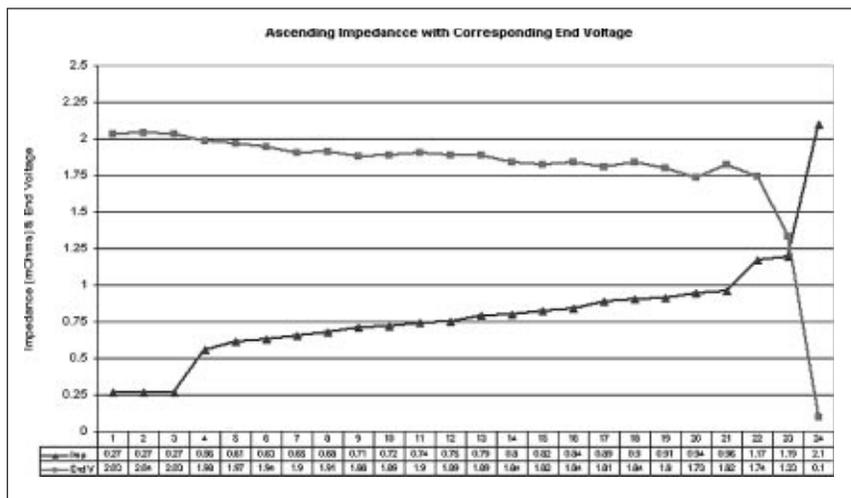


Figure 6. Ascending Impedance compared to Load Test End Voltage

Long-Term Interpretation

Impedance readings can be used in the long term to determine replacement criteria. Battery cell impedance values should be recorded and compared to previous readings to determine the cell's position on the curve of impedance versus cell life. Individual cell values varying by more than $\pm 40\%$ from the initial baseline of the battery typically indicate a problem with that cell (and $\pm 20\%$ for flooded). In order to facilitate the long-term interpretation of impedance values, AVO International maintains a database of impedance values of many battery types. For comparison purposes, this information is available upon request.

An additional data evaluation method that can be used in either a short-term or a long-term mode is in conjunction with load test data. By taking impedance measurements just prior to a load test and comparing them with end voltage, a correlation between impedance and that string's capacity can be derived. See Figure 6.

FEATURES AND BENEFITS

- Provides excellent data to evaluate critical systems' back-up time
- On-line testing requires no downtime
- Graphical printout aids to quickly determine cell/jar condition to make immediate decisions
- Data are stored for on-site review
- Requires no battery discharge to save cycle life
- Built-in printer to leave a record at the site
- RS-232 connector for down-loading stored data to PC
- Reduced testing time; less than 30 seconds per cell
- Measures impedance and dc cell voltage for lead-acid and nickel-cadmium cells
- Directly measures intercell connection resistance to eliminate routine retorquing
- Up to 1000 sets of readings can be stored in an unlimited number of tests
- Custom Lead Sets available to meet specific needs

SPECIFICATIONS

Maximum Total Voltage at MBITE Leads

250 V dc. Larger battery systems can be sectioned

Power Requirements: 120 V ac 60 Hz (220 V ac 50 Hz on -47 and -47-CE models)

Display: Backlit LCD panel with 5-in. (125 mm) viewing area

Voltage Range

0 to 2.500 V dc, 1 mV resolution
2.5 to 25.00 V dc, 10 mV resolution

Impedance Range

0 to 1.000 mΩ 1 μΩ resolution
1 to 10.00 mΩ 10 μΩ resolution

Measurement Accuracy

AC impedance: ±(5% reading + 1 lsd)
DC voltage: ±(1% reading + 1 lsd)

Settling Time per Reading

3 seconds maximum

Temperature

Operating: 32°F to 105°F (0°C to 40°C)

Storage: -5°F to 130°F (-20°C to 55°C)

Humidity: 20% to 90% RH, non-condensing

Clamp Range

Standard Opening: 2.0 in. (50 mm) maximum

Optional Opening: 0.5 in. (12 mm) maximum

Safety: Designed to meet IEC 1010-1 specifications

Dimensions: 7 H x 11 D x 17 W in. (18 H x 29 D x 45 W cm)

Weight: 19.5 lbs. (8.8 kg)

If you have a question or comment about the BIDDLE BITE Product Line, please E-mail us at: battery@avointl.com

ORDERING INFORMATION

Item (Qty)	Cat. No.	Item (Qty)	Cat. No.
MBITE, 110Vac/60Hz	246005B	Optional Accessories	
MBITE, 220Vac/50Hz	246005B-47	Potential Probe extension cable (8 ft.)	33806
MBITE, 220Vac/50Hz, CE-marked	246005B-47-CE	Extension cable, CT (20 ft.)	246033
Included Accessories		Clamp-on current sensor, CT, with 1/2 in. opening	246034
Potential Probe set	33530	Factory Probes, dual-point helical hand spikes	33532
Potential Probe cable (8 ft.)	33806	Factory Probes, AMP/Burndy Lead Set	33531
Fused Current Source Leads (8 ft.)	33805	Bar Code Wand Kit with preprinted, laminated code sheet	246036
Clamp-on current sensor, CT, with 2 in. opening (5 ft.)	33863	Bar Code Label printing software	246039
Extension cable, CT (6 ft.)	33864-1		
AVOLink, downloading software	35302-2		
Instruction manual	AVTM246005B		



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