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REGENERATIVE BATTERY PACK TEST SYSTEM MODEL 17040E

Chroma 17040E Regenerative Battery Pack Test System is a high-precision system specifically designed for secondary battery module and pack tests. The energy regenerative function greatly reduces power consumption during discharge, and ensures a stable power grid without generating harmonic pollution on other devices - even under dynamic charge and discharge conditions. Where traditional equipment discharges waste energy in the form of heat, Chroma 17040E can recycle the electric energy discharged by the battery module back to the grid, thus reducing waste energy and alleviating HVAC requirements.

The 17040E has built-in parallel channels and dynamic profile simulation functions. The parallel capability maximizes the charge and discharge current and power, thus increasing the efficiency and flexibility of equipment utilization. The dynamic profile simulation allows users to load a battery waveform of a given drive profile in either current or power mode to meet the NEDC/FUDS requirements. Its bidirectional architecture assures uninterrupted current during the charge and discharge transient state so that the driving conditions can be accurately simulated in line with the ISO, IEC, UL, and GB/T international test standards.

Equipped with Chroma's powerful Battery Pro software, the test system offers flexible test editing functions to perform independent channel tests, and conforms to various requirements for testing secondary battery packs with high safety and stability.

Chroma 17040E ensures protected charge/ discharge testing through multiple safety features including Over Voltage Protection, Over Current Protection, Over Temperature Protection, and external parameter detection. The recovery functions prevent that test data is interrupted or lost in the case of power failure.



MODEL 17040E

KEY FEATURES

- Meets international standards for battery testing: IEC, ISO, UL, and GB/T, etc.
- Regenerative battery energy discharge (Eff. >90%, PF >0.95, I_THD <5%)</p>
- Auto-ranges with multiple voltage and current ranges for optimal resolution
- High accuracy current/voltage measurement ±0.02% r.d.g. + 0.02% r.n.g. ±(0.05% of r.n.g.)
- Current slew rate (10%~90%)
 1ms (100kW~600kW)
 10ms (800kW~1.2MW)
- Dynamic (current/power) driving profile simulation tests for NEDC, FUDS, HPPC
- Test channel parallel function
- Test data analysis function
- Data recovery protection (after power failure)
- Automatic protection for abnormalities
- Battery simulator (option)
- High power test equipment
 Voltage range: 100~1700V
 Current range: 0~4800A
 Power range: 0~1.2MW
- Customized integration functions
 - Integrated temperature chamber
 - BMS data analysis
 - Multi-channel voltage/temp. recording

FIELDS OF APPLICATION

- Power battery module
- Energy storage system
- Motor driver
- Power control system



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SYSTEM FEATURES

Specifically designed for secondary battery module and pack tests, Chroma 17040E Regenerative Battery Pack Test System offers ultimate precision, safety, and efficiency. The main features include recycled energy, parallel channels, high power for battery applications, and high accuracy in voltage and current measurement as well as drive cycle simulation.



High-precision Measurements for Improved Product Quality

The auto voltage/current range function switches between multiple ranges. When there is a dynamic change between large or small currents, the test system automatically adjusts to the right range to optimize the measurement accuracy.

- Voltage accuracy: \pm (0.02% of rdg. \pm 0.02% of F.S.)
- Current accuracy: ±(0.05% of r.n.g.)

High-frequency Sampling for Battery Pack Capacity Capture

The high-frequency sampling measurement technology reaches a 50kHz sampling rate to ensure dynamic measurement accuracy. Other battery chargers and dischargers use software to read current values for power computing; however, limited data sampling speed could result in large errors when calculating the dynamic current capacity. Chroma increased the V/I sampling rate and added a double-sampling integrator, so the 17040E test system is able to provide capacity calculation with much higher accuracy. When the current changes, the data is not lost and the transmission speed is not affected.

V/I sampling rate: 50KHz (per 20µs)

Quick Response Testing for Battery Pack Limit Verification

Chroma 17040E supports dynamic driving profile simulation (waveform), which simulates the current and power states of actual driving conditions to comply with NEDC, FUDS, and HPPC standards. The quick current response enables optimized charge/discharge switch control; the current is smooth without overshoot to avoid damage to the battery.

Current slew rate: 2ms (-90% to 90%)





Charge to discharge: Current slew rate < 2ms (-90% to 90%)

Dynamic Driving Profiles for Actual Use Simulation

Battery packs are used under quick and irregular current conditions. Chroma 17040E performs actual dynamic charge/discharge waveforms to simulate working conditions and verify the response of the battery pack in real-life applications. Users can set the test steps to read a specific Excel file with stored current/power waveforms.





Chroma charging/discharging sampling speed



Others' charging/discharging sampling speed



Actual driving profile simulation





Compliant with test standards

Profile simulation data loading



Bidirectional Circuit for Power Supply Protection

The bidirectional circuit architecture allows highly efficient recycling of the discharge energy. Chroma 17040E accurately controls reverse current changes, the AC current waveforms are smooth and show changes in real time, and the design meets the grid requirements without contaminating other equipment on the grid. When any abnormalities on the power grid are detected, the test system will swiftly cut off the main circuit power supply to protect its safety.

- **Regenerative discharge efficiency** > 90%
- Total Harmonic Distortion (THD) < 5%
- Power Factor (PF) > 0.95





Transition from discharging to charging



Transition from charging to discharging

Energy Recovery Design for Personnel Safety (Option)

VDE test requirements, in short, are the main items to consider when the generator is connected to a low-voltage distribution network on the grid. Even when using multiple devices, they can maintain the safe and reliable operation of the grid in accordance with the German Energy Industry Law and with the voltage limits in the DIN EN 50160 regulations. The optional equipment meets the VDE-4105-AE test requirements with the following protection functions:

- Voltage protection: V < 0.8Un, < 0.2s / V > 1.1Un, < 0.2 s / V > 1.15Un, < 0.2s
- Frequency protection: f < 47.5Hz, < 0.2s / f > 1.5Hz, <0.2s
- Islanding detection: < 5 sec

Multiple Output Protections for Battery Test Risk Control

Chroma 17040E meets the test requirements for secondary battery packs and offers a high degree of stability and safety. The charge/discharge protection will stop the test when it detects any abnormal test status. The internal firmware and hardware provide multi-layered protection. And the protection parameter of test procedure is loaded into them directly to provide a variety of alarm and protection modes.

- \blacksquare Voltage protection: over charge / over discharge / delta voltage change
- \blacksquare Current protection: over current / over capacity / delta current change
- Other protections: over temperature / wire loss / over power / CC-CV transition time

Software and Hardware Protections for Battery Cells (Option)

The Chroma BatteryPro software can integrate third-party hardware with charge/discharge protections that will stop the test when detecting any abnormal conditions. A designated datalogger can read the charge/discharge voltage and temperature of multiple cells and use the measured data to set the protection conditions. Similarly, a designated battery management system (BMS) data acquisition system can read multiple sets of BMS data through CAN bus and RS-485 interfaces, and then convert the data for protection conditions. An additional Isolated DIO Card can be integrated in Chroma test system for controlling the high-side/low-side driver signals of device, the function support digital output, digital input, safety channel output, safety input from external devices, and digital input and output for alarms, cut-off, and power off.

- Data logger with test data protection
- BMS data acquisition system with test data protection
- Digital I/O card with signal control





Flexible Integration for Complete Test Solution

The Chroma BatteryPro software integrates third-party software and hardware, such as BMS communication devices, data loggers, and thermostats; and uses their data to control the test programs and create complete test solutions.

- Thermostat: temperature and humidity control combined with charge/discharge procedures
- Data logger: temperature and voltage status of single battery cells or modules
- MS data recorder: reading BMS data



Multiple Control Commands for Test System Expansion

Users can apply languages such as SCPI and CAN bus commands as well as LabVIEW and LabWindow driver programs to tailor the application software for operating Chroma 17040E. The powerful, versatile architecture allows users to customize and integrate into the automated battery pack test system. The variety of integrational interfaces are for hardware-in-the-loop (HIL) test platform. Such as CAN bus, Ethernet, Analog I/O.





Parallel Synchronization for High Power Charging (HPC)

Chroma 17040 uses parallel synchronization to perform high-power testing with instant current slew synchronization. There is no delay in the slew time between the main channel and the auxiliary channel, which prevents current staircase waveforms from being generated. Users can connect up to two devices of the same model in parallel, and can operate the channels independently or in parallel. The test system provides customizable fixtures and allows parallel running of the output channels.

- Max. power 1.2MW; max. current 4,800A
- In dynamic current mode (waveform), rated power <600kW, current rise time is 1ms (10%~90%)
- In dynamic current mode (waveform), rated power 800kW~1.2mW, current rise time is 10ms (10%~90%)



The VCU simulation function for Battery Pack Verification

Chroma 17040E offers the function which is vehicle control unit (VCU) simulation to communicate with Battery management system (BMS) during battery pack test.



BATTERY CHARGE/DISCHARGE SOFTWARE - BATTERY PRO

The software platform Battery Pro applies to Chroma 17040E and conforms to the diverse requirements for testing secondary battery packs with a high degree of safety and stability. It can save and restore data when the power is cut off to guard against potential data loss. The real-time monitor manages the test status through a variety of icons for clear multi-channel battery pack status browse. And have the operation and fault records with independent channel abnormalities.

- Multilingual interface: English and Chinese (Mandarin)
- User permission setup: easy management of user operation authorities

Step Editing

- 255 editable charge and discharge conditions
- Dual layer loops (cycle & loop) with 9,999 per layer
- Editable dynamic charge and discharge waveforms
- Editable charge/discharge conditions incl. CV, CC, CP, CV, with current limit, waveform current, DCIR
- Cut-off conditions: time, power, voltage, current, temperature
- Step completed: next, end, jump, rest

Report Wizard

- Customized report formats, exports in PDF, CSV, and XLS
- Users can determine the X- and Y-axis parameters for report drawing and analysis, and directly produce the necessary test reports
- Reports generated: channel, cut-off, life-cycle, Q-V, V/I/T, etc.



BatteryPro main window



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	cher Selved	Channel No.	Salve	. fa	s pe Nare	(lapsed 1	ande.	La lunter	diat fire	End Time	stuft Name	Unp No.	Ling-No.	Opie No.	U/A
	-	4.4		2											
	14	74													
10	14	1.3		1											
	14	14		10											
	1.8	18		100											
	14	14		1											
		19.8		140											
	14	1.0		1											
	14	1.8		1											
	1.18	1.40		(M)											
	5.9	1.0		1											
	1-12	1.12		100											
	4-40	10		1											
	1418	5.14		1											
	1.48	3.00		100											
	1.16	1.65													
	5.67	3.57													
	1.48	1.45													
	1.18	1.19													
	1.00	1.00													
	1.21	1.21		100											
	1.00	1.00		120											



- Data display updates automatically in real time
- Flexible graphic and toolbar display based on the number of channels



Recipe Editor

- ISO 12405, GB/T 31467, GB/T 31484, IEC 61960 DCIR and other test curves
- \checkmark Interface for setting BMS data control charge/discharge equipment
- Variable editing functions, external parameters, if-then judgment functions

Data Analyzer

- Draw test charts at one click
- \checkmark Define chart and favorite functions
- Compare multiple test objects

SPECIFICATIONS							
Model							
Max Power / CH		2001	٨W				
Voltage Range*4		100~1700V 50~850V					
Max Current / CH		400A at 1700V range 800A at 850V range					
Channel		1CH					
Max Power in Parallel Mode*14		400kW (2 units) 1.2MW (6 units) *14					
Control							
Constant Voltage Mode							
Voltage Range *4		100~1700V 50~850V *14					
Voltage Accuracy		0.1%F.S.					
Voltage Resolution		40mV					
Constant Current Mode							
Max. Current / CH		400A/	800A				
Current Accuracy		0.1%F.S.					
Current Resolution / CH		10n	nA				
Max. Current / System*14		2,400A					
Constant Power Mode							
Max Power / CH		200kW					
Power Accuracy		0.2%F.S.					
Power Resolution / CH		1W					
Measurement							
Voltage Accuracy		±0.02% rdg	+ 0.02% rng				
Valtana Danna 8	1	0~1700V	40m\				
Voltage Range &	2	0~1200V	25m\				
(A Scales as ES)	3	0~600V	15m\				
	4	0~150V*16					
Current Accuracy		±(0.05% d	of r.n.g.)				
	1	400A	20m/				

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	1	400A	20mA				
Current Accuracy & Current Resolution	2	200A	10mA				
(4 Scales as F.S.)	3	100A	5mA				
	4	50A	2mA				
Current Rising / Falling Time (10% to 90%)						
Max. Power 800~1.2MW		10ms					
Max. Power 100~600kW		1ms					
Current Switching Time (-90% to 90% w/o	dead time)						
Max. Power 800~1.2MW		20ms					
Max. Power 100~600kW		2ms					
Data Acquisition Time (HW sampling rate))						
Max. Power 100~600kW		1ms at waveform mode					
		10ms at CC, CV, CP mode					
Current Ripple		<0	.5%				
Overshoot		<	1%				
Over Current Capability*5		Over 20%,	30 sec. *14				
		Rest, CC charge, CC-CV charge, CC discharge, CV discharge, CP discharge, DCIR charge,					
Operating Mode		DCIR discharge, CV charge, CP charge, CC-CV charge, CR discharge, CPCC charge,					
(Charge / Discharge)		CPCC discharge, waveform power, waveform current, CV source, Chamber control,					
		CAN write data, digital output control, wait digital input state					
Line Voltage / Frequency		380~400Vac ±10% VLL , 50/60Hz					
(3 phase/4 wire with earth ground)		440~480Vac ±10% VLL , 50/60Hz					
Cabinet Dimension (W x D x H)		230cm x 100cm x 190cm					
Cabinet Weight		≒2,500kg					
Front / Top side for heat dissipation		60	cm				
Front / Rear / Right /Left side for mainten	ance *6	60cm					

GENERAL SPECIFICATIONS

Model	17040E					
Power Factor	> 0.95 (at rated power)					
I_T.H.D	< 5% (at rated power)					
Regenerate Efficiency at >50% of rated power	>92%					
Leakage current protection (AC input Leakage Current)	Yes, >30mA					
Temperature Coefficient (Voltage/Current)	<200 ppm/℃					
Operating Temperature	0°C~40°C					
Storage Temperature	-20°C~60°C					
Operating Humidity	5~80%, non-condensing					
Protection	OVP, UVP (6V to 1720V), OCP, OPP, OTP, FAN					
Cafety & EMC	CE					
Safety & EIVIC	UKCA*10					
The Test of Personanting Cartification (aption) *11	VDE-AR-N 4105 *15					
The fest of Regenerative Certification (option) with	VDE-AR-N 4110 *15					
	Follow iso685 setting *14					
Isolate Protection (option) *12	Automatic adaptation to the existing system leakage capacitance					
	Two separately adjustable response value ranges of 1 k Ω to 10 M Ω					
	Locating current injection for selective insulation fault location					
Communication Interface*13	Ethernet (RJ45 x 2)					
Noise Level (Standby / Operating)	<80dB					
Cooling Type	Air					
Control Interface for System integrator						
Communication Interface	CANbus					
Connector	1 x DB9 male connector					
Channels	1CH					
Protocol	CAN 2.0A (11-bit) / Extended CAN 2.0B (29-bit)					
Data Transfer Rate	Up to 1 Mbit/s via CANbus					
CAN Transceiver	ADM3054 (compatible with ISO 11898-2)					
Signal Support	CAN_H, CAN_L					
Isolation Protection	4 kV rms signal isolated CAN transceiver					
Communication Interface	Analog programming interface *14					
Analog Output (Measurement Volt. & Current)	2 ports (2 wires)					
Voltage and Current Monitor/ Programming	1/ h ¹ / + 10)/ / -2 / 10)/ - h					
(Resolution/ Voltage Range/ Response time/ Input Impedance)	16 bit / \pm 10V / <3ms / 10Mohm					
Analog Input (Current Control)	1 port (2 wires)					
Analog Input (Voltage Control)	1 port (2 wires)					
Latency Time	5ms					
Safety Interface	Digital input/ output interface for safety *14					
	32 ports input pin					
Isolated Digital I/O	32 ports output pin					
Ladrand D'abel Inc.	Logic 0 (VIL): 0~0.8V					
	Logic 1 (VIH): 1.2Vmin (24 V max.)					
	Output Type: Dry Contact					
Isolated Digital Output	Open: high ; Close: Low)					
	Output Voltage 5~24 VDC / Sink Current 1A max.					

*1*2*3: All specifications are subject to change without notice.

*4: The output range of voltage is referred by the cabling. The connection between the device and battery is 10 meters long as standard accessory. *5: User have to reduce the power load of the test system from 115% to 25% of the power and rest for 10 minutes after finishing the

"over current capability".

*6: Please reserve distance of maintenance space for equipment placement.

*7: When the rated load change from 10% to 90%, the item is stability time of voltage.

*8: When the bi-directional rated load change from -90% to 90%, the item is stability time of voltage.

*9: The spending time from zero to the maximum voltage is at no-load condition.

*10: UKCA certification is applying.

*11: Please refer to the Chroma User Manual for the announcement content.

*12: The core part of isolated states is via Bender ISO685.

*13: The interface between BatteryPro (IPC) to 17040E is through Ethernet.

*14: This is used for specific application, please contact Chroma's sales representative.

*15: VDE test report is applying.

*16: The voltage accuracy is ($\pm 0.05\%$ rdg).



ORDER INFORMATION

Regenerative Battery Pack Test System Model 17040E							
Power Range Voltage		Current	Channels	AC Input			
200kW 1,700V		800A	1	AC input 380Vac ; AC input 480Vac			
Options							
A170201		IPC for Battery Test Sy	stem				
A170202		Battery Simulator Soft	Panel				
A170402		Battery Pro Software -	Battery Pro	ro			
Vector 1630/ 1640		CAN Bus Interface Car	d				

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