



Technical specification FLUXUS G601

Portable ultrasonic flowmeter for gas, steam and liquids

Portable instrument for non-invasive, quick ultrasonic flow measurement with clamp-on technology for all types of piping

Features

- Configurable as multifunctional measuring system:
 - Flow measurement of gases, compressed air and saturated steam up to max. 180 °C
 - Flow and thermal energy measurement of liquids
- Precise bidirectional and highly dynamic flow measurement with the non-invasive clamp-on technology
- Automatic loading of calibration data and transducer detection for a fast and easy set-up (less than 5 min), providing precise and long-term stable results
- High precision at fast and slow flow rates, high temperature and zero point stability
- Portable, easy-to-use flow transmitter with 2 flow channels, multiple inputs/outputs, an integrated data logger with a serial interface
- Integrated wall thickness measurement with connectable wall thickness probe
- The transmitter is water and dust-tight (IP65), resistant against oil, many liquids and dirt
- Robust, water-tight (IP67) transport case with comprehensive accessories
- Li-Ion battery provides up to 25 hours of measurement operation
- User-friendly design
- QuickFix for a simple and fast transmitter fixation, e.g. on pipes
- Transducers available for a wide range of inner pipe diameters and fluid temperatures

Applications

Designed for industrial use in harsh environments, applicable in all areas such as maintenance, energy management, troubleshooting and verification of installed measuring systems.

Example applications:

- Measurement on natural gas pipelines and in natural gas storage installations
- Data gathering in energy management and certifications according to ISO 50001
- Supervision and monitoring of compressed air and steam systems
- Hydraulic balancing of cooling towers
- Measurement on natural gas pipelines and in natural gas storage installations
- Measurement of synthesized gas and injection gas
- Measurement for the gas supply industry
- Supervision of permanently installed meters, service and maintenance



FLUXUS G601



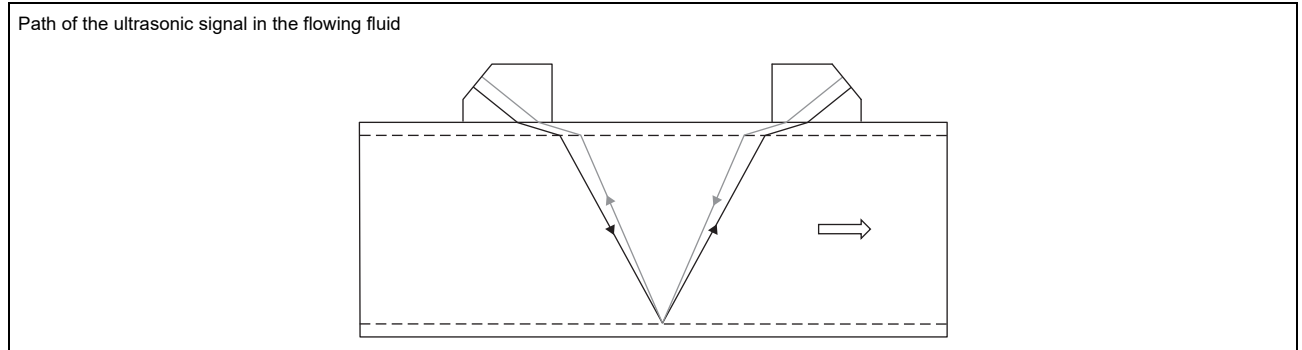
Measurement equipment in transport case

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Function

Measurement principle

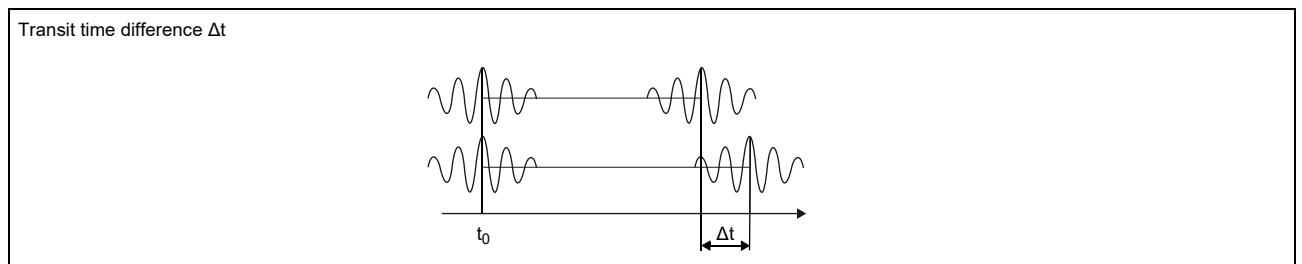
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_{\gamma}}$$

where

- \dot{V} - volumetric flow rate
- k_{Re} - fluid mechanics calibration factor
- A - cross-sectional pipe area
- k_a - acoustical calibration factor
- Δt - transit time difference
- t_{γ} - average of transit times in the fluid

Calculation of mass flow rate

The mass flow rate is calculated from the operating density and the volumetric flow rate:

$$\dot{m} = \rho \cdot \dot{V}$$

The operating density of the fluid is calculated as the function of pressure and temperature of the fluid:

$$\rho = f(p, T)$$

where

- ρ - operating density
- p - fluid pressure
- T - fluid temperature
- \dot{m} - mass flow rate
- \dot{V} - volumetric flow rate

Calculation of standard volumetric flow rate

The standard volumetric flow rate can be selected as physical quantity. It is calculated with the following formula:

$$\dot{V}_N = \dot{V} \cdot \frac{p}{p_N} \cdot \frac{T_N}{T} \cdot \frac{1}{K}$$

where

- \dot{V}_N - standard volumetric flow rate
- \dot{V} - operating volumetric flow rate
- p_N - standard pressure (absolute value)
- p - operating pressure (absolute value)
- T_N - standard temperature in K
- T - operating temperature in K
- K - compressibility coefficient of gas: ratio of the compressibility factors of the gas at operating conditions and at standard conditions Z/Z_N

The operational pressure p and the operational temperature T of the fluid will be entered directly as fixed values into the transmitter.

or:

If inputs are installed (optional), pressure and temperature can be measured by the customer and fed in the transmitter.

The gas compressibility coefficient K of the gas is entered in the transmitter:

- as fixed value or
- as approximation, e.g. according to AGA8 or GERG

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

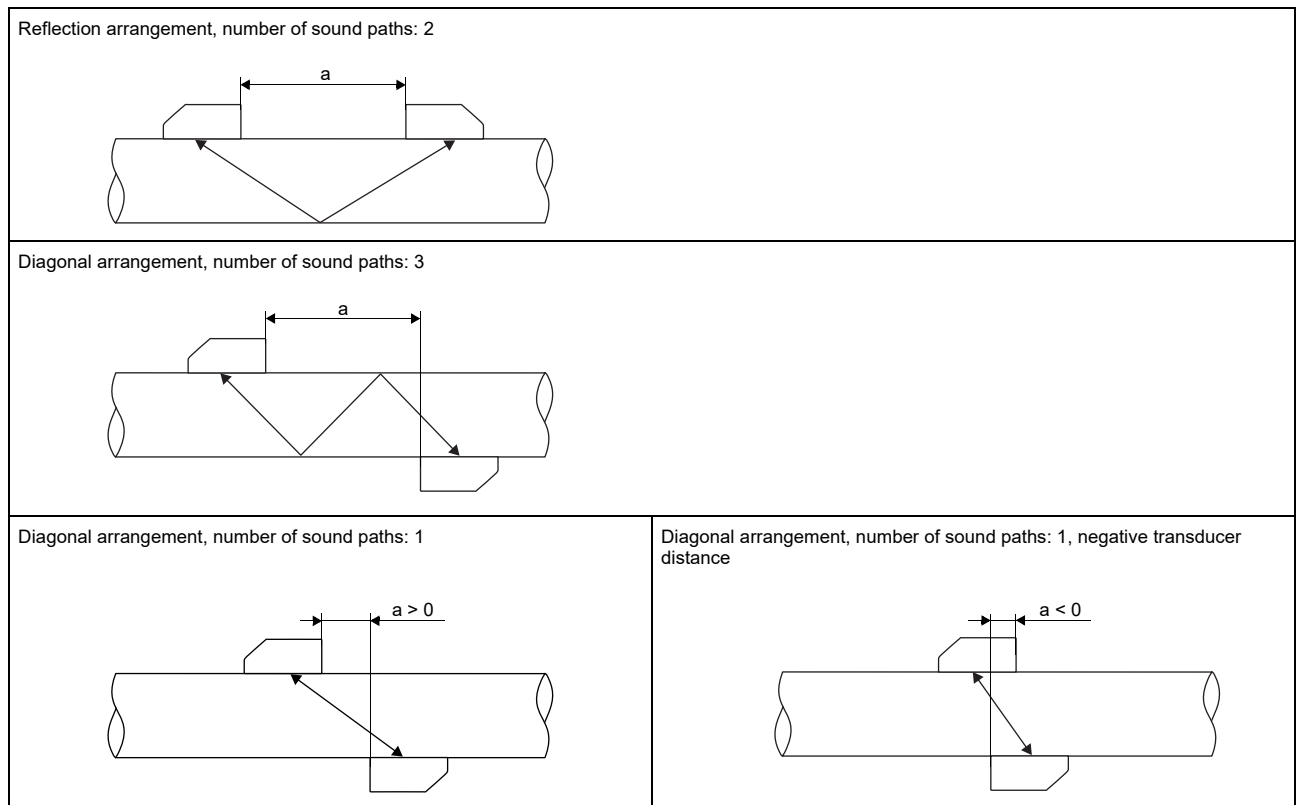
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

- **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

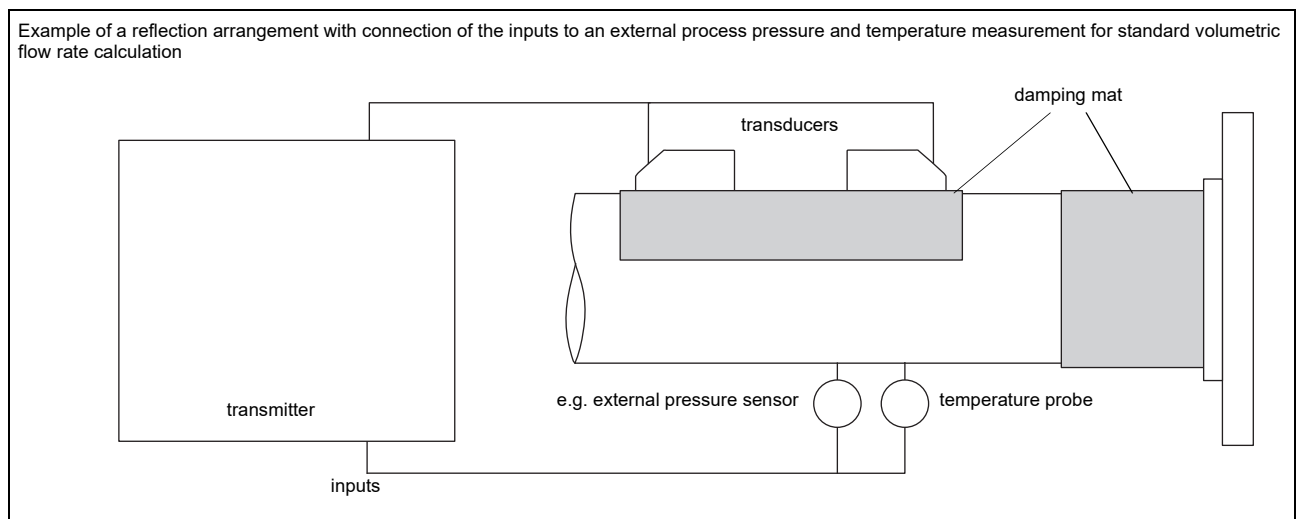
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.




a - transducer distance

Typical measurement setup



Transmitter

Technical data

	FLUXUS G601, G601ST	FLUXUS G601ST (steam measurement ²)
		
design	portable	
measurement		
measurement principle	transit time difference correlation principle	
flow velocity	m/s 0.01...35, depending on pipe diameter	depending on pipe diameter and transducer, see diagrams
repeatability	0.15 % MV ±0.005 m/s	
fluid	all acoustically conductive gases, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane	saturated steam, superheated steam
fluid pressure	bar (a) see transducers	3...10
fluid temperature	°C see transducers	135...180
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011	
measurement uncertainty (volumetric flow rate)		
measurement uncertainty of the measuring system ¹	±0.3 % MV ±0.005 m/s	±0.3 % MV ±0.005 m/s
measurement uncertainty at the measuring point	±1...2 % MV ±0.005 m/s, depending on the application	±1...3 % MV ±0.005 m/s, depending on the application
transmitter		
power supply	<ul style="list-style-type: none"> • 100...230 V/50...60 Hz (power supply unit: IP40, 0...40 °C) • 10.5...15 V DC (socket at transmitter) • integrated battery 	
integrated battery	Li-Ion, 7.2 V/6.2 Ah	
operating time	<ul style="list-style-type: none"> • > 14 (without outputs, inputs and backlight)³ • > 25 (1 measuring channel, ambient temperature > 10 °C, without outputs, inputs and backlight)³ 	
power consumption	W < 6 (with outputs, inputs and backlight), charging: 18	
number of measuring channels	2	
damping	s 0...100 (adjustable)	
measuring cycle	Hz 100...1000 (1 channel)	
response time	s 1 (1 channel), option: 0.07	
housing material	PA, TPE, AutoTex, stainless steel	
degree of protection	IP65	
dimensions	mm see dimensional drawing	
weight	kg 2.1	
fixation	QuickFix pipe mounting fixture	
ambient temperature	°C -10...+60	
display	2 x 16 characters, dot matrix, backlight	
menu language	English, German, French, Dutch, Spanish	
measuring functions		
physical quantities	operating volumetric flow rate, standard volumetric flow rate, mass flow rate, flow velocity	operating volumetric flow rate, mass flow rate, flow velocity
totaliser	volume, mass	
calculation functions	average, difference, sum	
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times	
communication interfaces		
service interfaces	<ul style="list-style-type: none"> • RS232 • USB (with adapter) 	
process interfaces	<ul style="list-style-type: none"> • Modbus RTU (optional) 	
accessories		
data transmission kit	<ul style="list-style-type: none"> • cable RS232 • adapter RS232 - USB 	
software	<ul style="list-style-type: none"> • FluxDiagReader: reading of measured values and parameters, graphical presentation • FluxDiag (optional): reading of measurement data, graphical presentation, report generation 	
adapter	AO5, AO6, AO7, AO8, AI1, AI2	
transport case	dimensions: 500 x 400 x 190 mm	

¹ with aperture calibration of the transducers

² test measurement to validate the application required in advance, especially for pipe diameters < 100 mm

³ operating time extension using the power pack PP0026NN (optional, order code: ACC-PO-#601-/B6)

For the technical data in the flow measurement of liquids mode see Technical specification TSFLUXUS_F601V*.*.

FLUXUS G601, G601ST		FLUXUS G601ST (steam measurement ²)
data logger		
loggable values	all physical quantities, totalised physical quantities and diagnostic values	
capacity	> 100 000 measured values	
outputs		
The outputs are galvanically isolated from the transmitter.		
number	see standard scope of supply, max. on request	
• switchable current output		
All switchable current outputs are jointly switched to active or passive.		
range	mA	4...20 (3.2...24)
accuracy	0.04 % MV ±3 µA	
active output	U _{int} = 24 V, R _{ext} < 500 Ω	
passive output	U _{ext} = 8...30 V, depending on R _{ext} (R _{ext} < 900 Ω at 30 V)	
• frequency output		
range	kHz	0...5
open collector	24 V/4 mA	
• binary output		
optorelay	26 V/100 mA	
binary output as alarm output		
• functions	limit, change of flow direction or error	
binary output as pulse output		
• functions	mainly for totalising	
• pulse value	units	0.01...1000
• pulse width	ms	1...1000
inputs		
The inputs are galvanically isolated from the transmitter.		
number	see standard scope of supply, max. 4	
• temperature input		
type	Pt100/Pt1000	
connection	4-wire	
range	°C	-150...+560
resolution	K	0.01
accuracy	±0.01 % MV ±0.03 K	
• current input		
accuracy	0.1 % MV ±10 µA	
passive input	R _{int} = 50 Ω, P _{int} < 0.3 W	
• range	mA	-20...+20
• voltage input		
range	V	0...1
accuracy	0.1 % MV ±1 mV	
internal resistance	R _{int} = 1 MΩ	

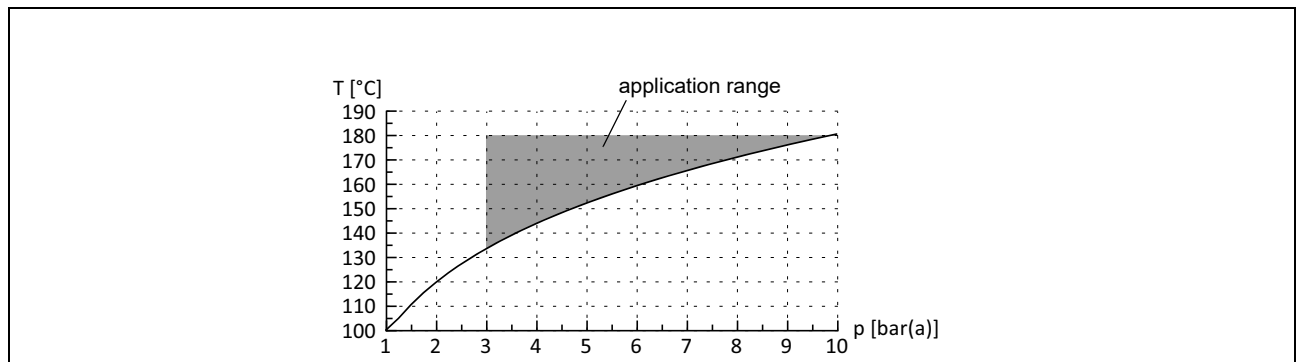
¹ with aperture calibration of the transducers

² test measurement to validate the application required in advance, especially for pipe diameters < 100 mm

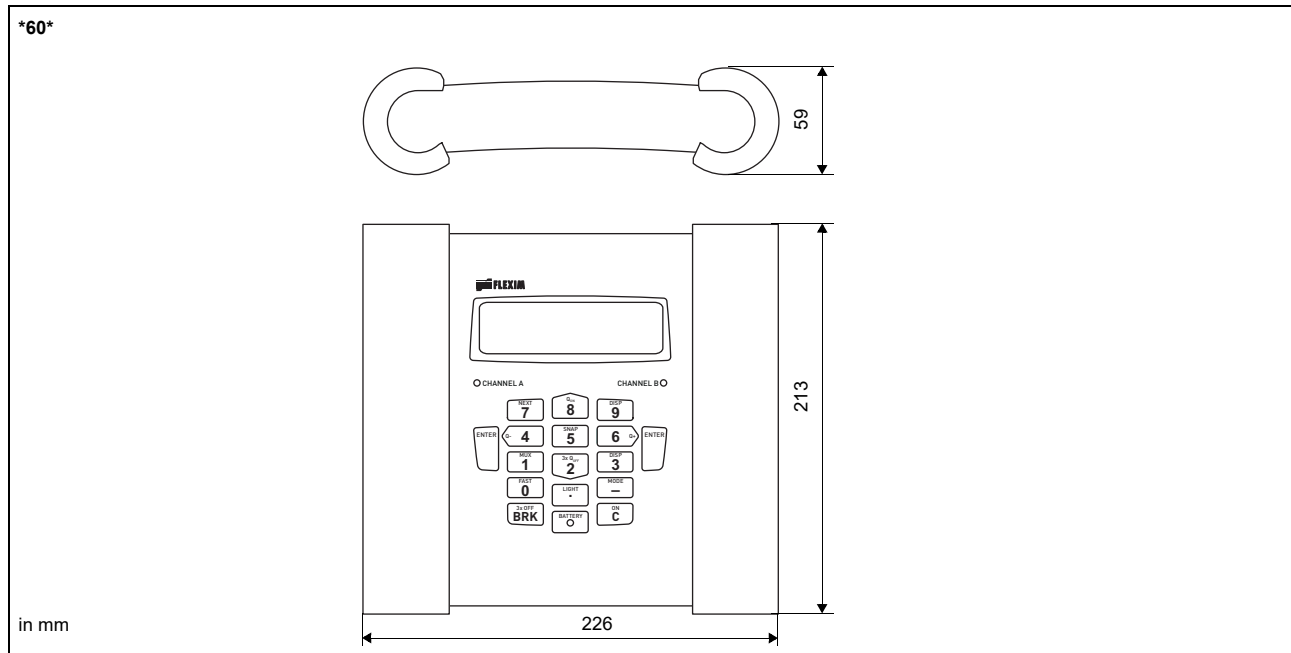
³ operating time extension using the power pack PP0026NN (optional, order code: ACC-PO-#601-/B6)

For the technical data in the flow measurement of liquids mode see Technical specification TSFLUXUS_F601V*-*.

Saturated steam pressure curve (steam measurement)



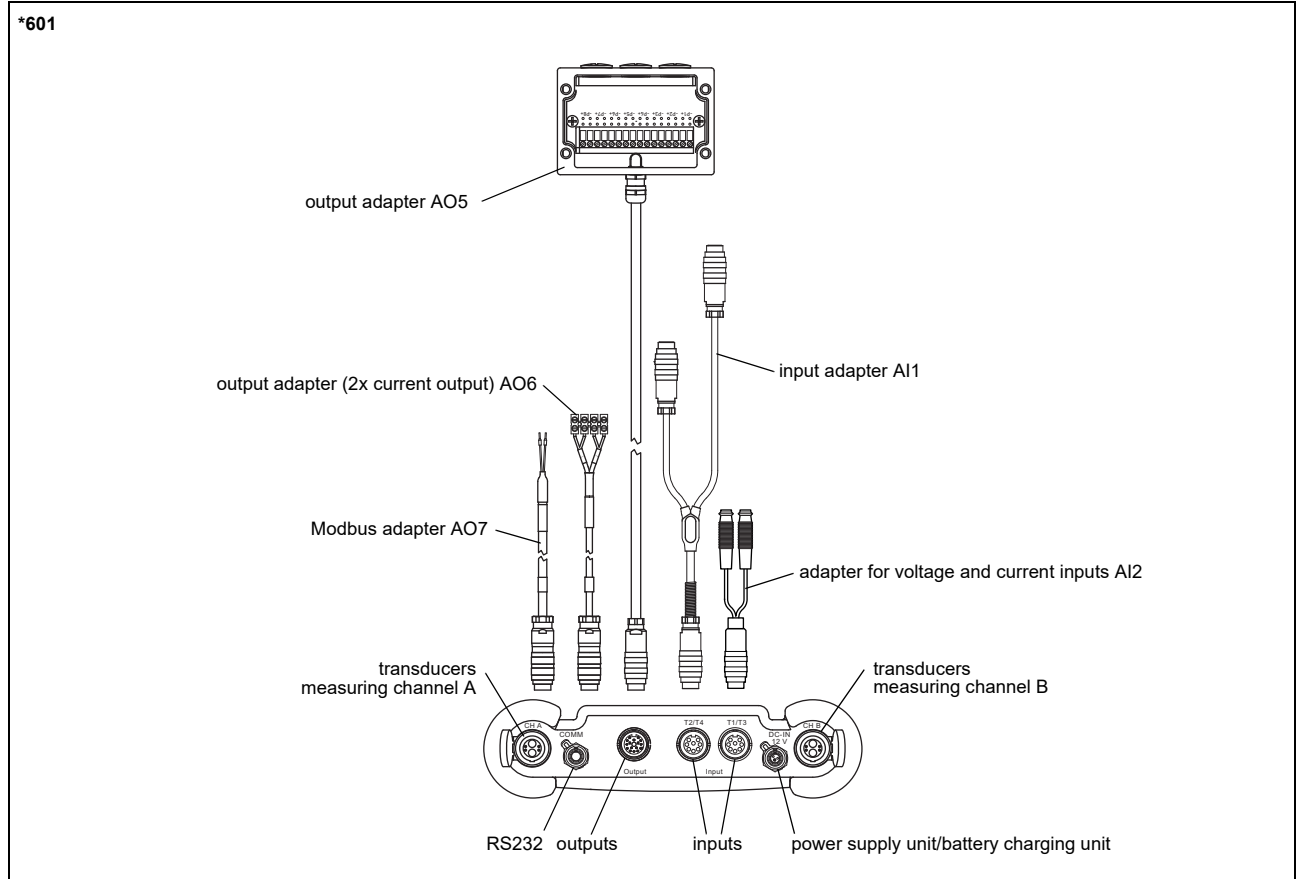
Dimensions



Standard scope of supply

	G601 Basic	G601 CA-Energy	G601ST Steam
application	flow measurement of gas and liquids		
	2 independent measuring channels		
	calculation of standard volumetric flow rate	calculation of standard volumetric flow rate with optional use of current measured pressure and temperature values	
		liquids: integrated thermal energy computer for monitoring of energy flows	
			calculation of mass flow rate according to saturated steam pressure curve
outputs			
switchable current output	2	2	2
inputs			
temperature input	-	2	2
passive current input	-	2	2
accessories			
transport case	x	x	x
power supply unit, mains cable	x	x	x
battery	x	x	x
adapter	AO6	AO6, AI1, AI2	AO6, AI1, AI2
QuickFix pipe mounting fixture for transmitter	x	x	x
data transmission kit	x	x	x
measuring tape	x	x	x
operating instruction, Quick start guide	x	x	x

Adapters



Example of transport case equipment

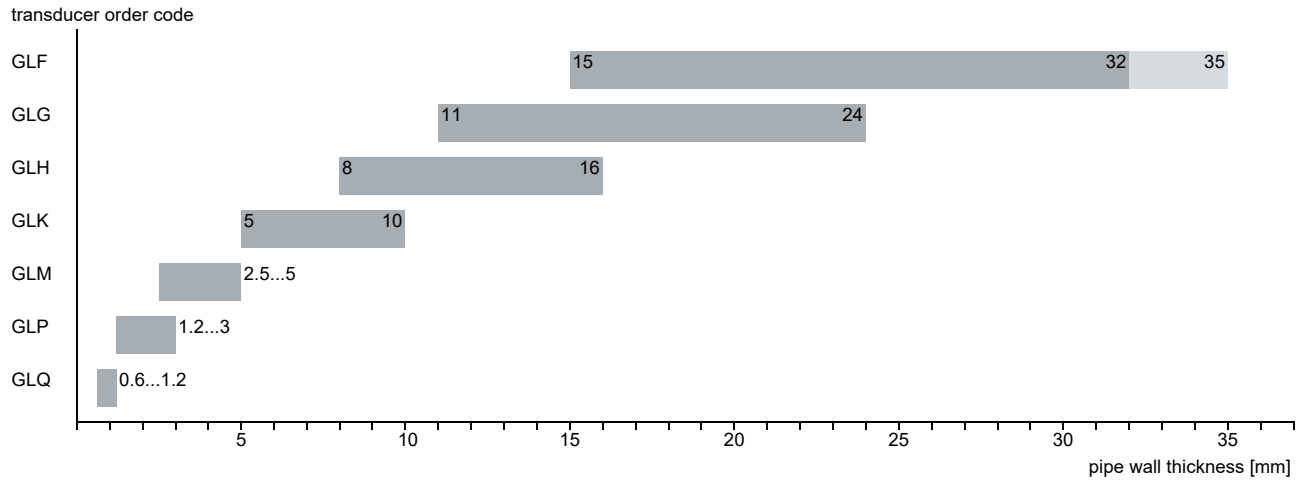


Transducers

Transducer selection (gas measurement)

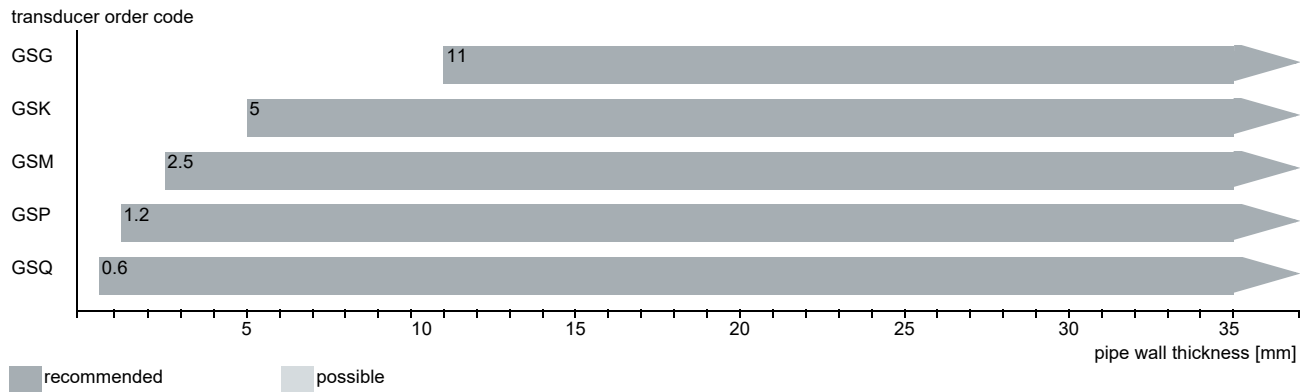
Step 1a

Select a Lamb wave transducer:



Step 1b

If the pipe wall thickness is not in the range of the Lamb wave transducers, select a shear wave transducer:

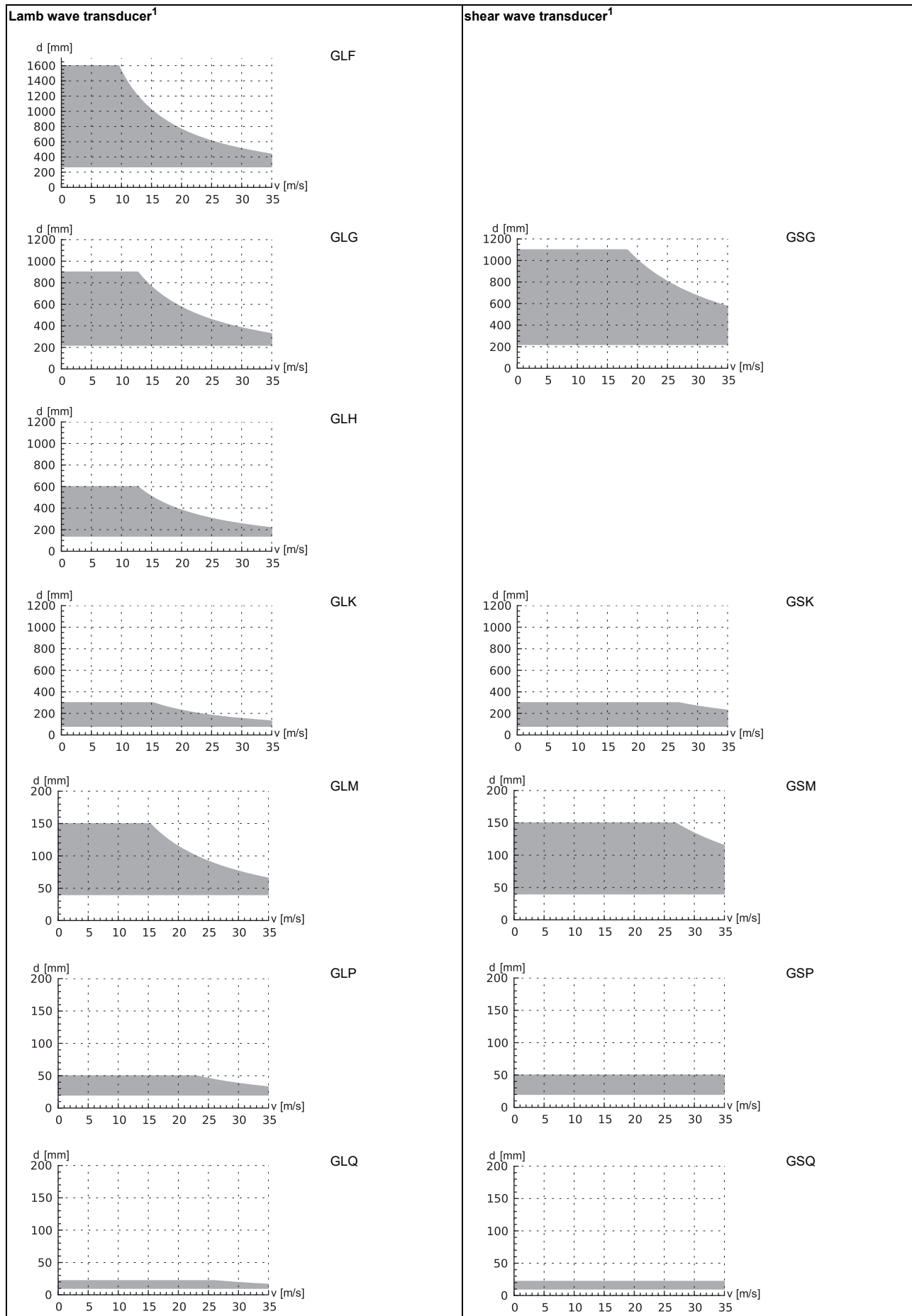


Step 2

inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe

The transducers are selected from the characteristics (see next page). Lamb wave transducers are selected from the left column, shear wave transducers from the right column.

Lamb wave transducers: If the values d and v are not in the range, the diagonal arrangement with 1 sound path may be used, i.e. the same characteristics can be used with doubling the inner pipe diameter. If the values are still not in the range, shear waves transducers regarding the pipe wall thickness have to be selected in step 1b.



¹ inner pipe diameter and max. flow velocity for a typical application with natural gas, nitrogen, oxygen in reflection arrangement with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)

Step 3

min. fluid pressure

Lamb wave transducer			
transducer order code	fluid pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GLF	15	10	1
GLG	15	10	1
GLH	15	10	1
GLK	15 (d > 120 mm) 10 (d < 120 mm)	10 (d > 120 mm) 3 (d < 120 mm)	1
GLM	10 (d > 60 mm) 5 (d < 60 mm)	3 (d < 60 mm)	1
GLP	10 (d > 35 mm) 5 (d < 35 mm)	3 (d < 35 mm)	1
GLQ	10 (d > 15 mm) 5 (d < 15 mm)	3 (d < 15 mm)	1

shear wave transducer			
transducer order code	fluid pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GSG	30	20	1
GSK	30	20	1
GSM	30	20	1
GSP	30	20	1
GSQ	30	20	1

¹ depending on the application, typical absolute value for natural gas, nitrogen, compressed air

d - inner pipe diameter

Example

step					
1	pipe wall thickness	mm	14.3	8.6	38
	selected transducer		GLG or GLH	GLH or GLK	GS
2	inner pipe diameter	mm	581	96.8	143
	max. flow velocity	m/s	15	30	30
	selected transducer		GLG	GLK	GSK
3	min. fluid pressure	bar	20	15	40
	selected transducer		GLG	GLK	GSK

Step 4

for the characters 4...11 of the transducer order code (ambient temperature, explosion protection, connection system, extension cable) see page 15

Step 5

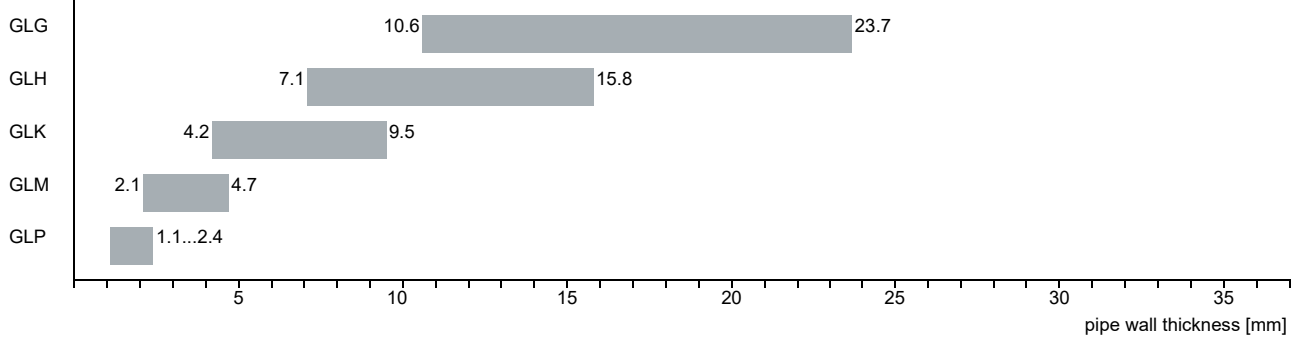
for the technical data of the selected transducer see page 16 et seqq.

Transducer selection (G**1S*3, steam measurement)

Step 1

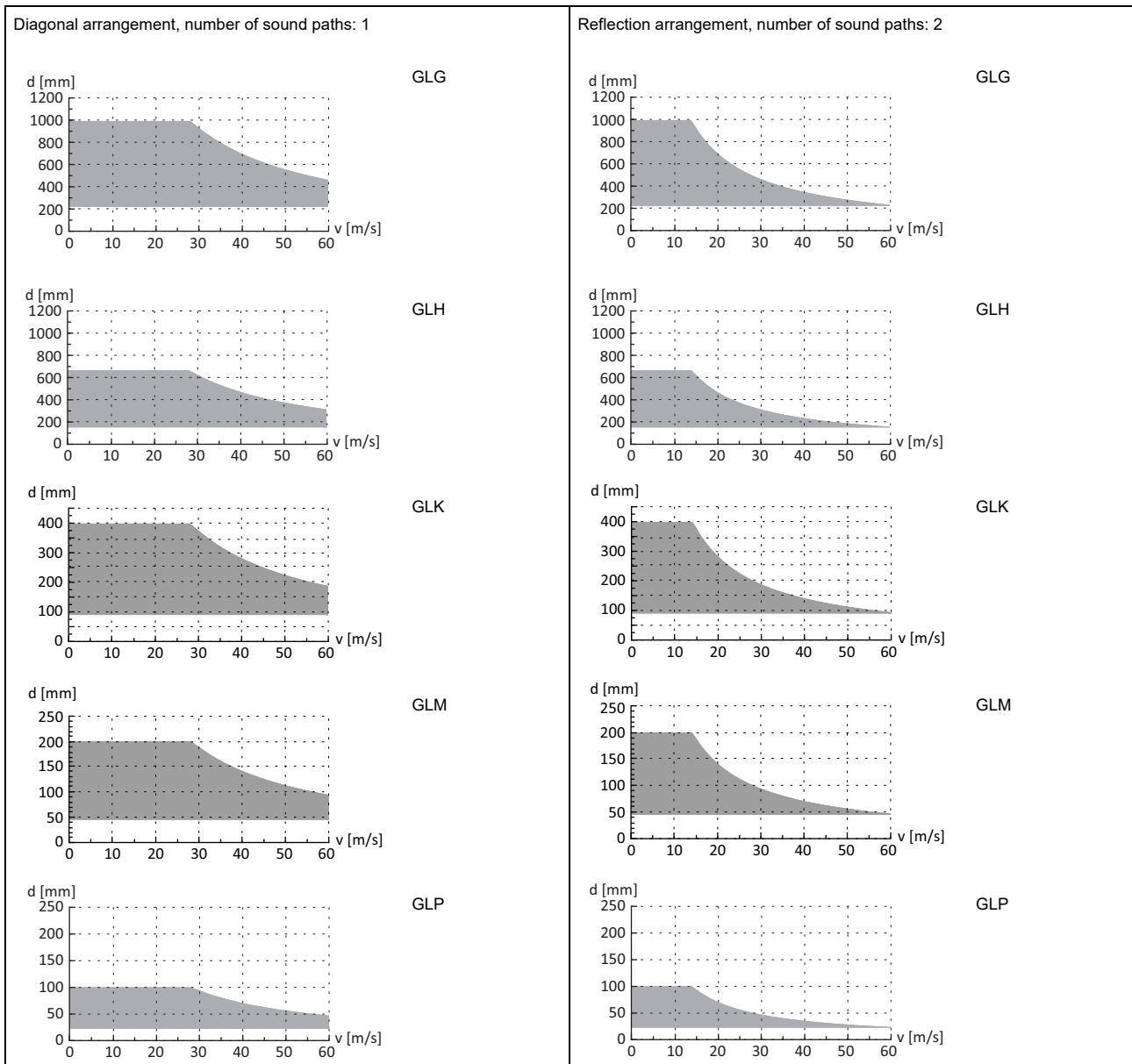
pipe wall thickness

transducer order code



Step 2

inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe



inner pipe diameter and max. flow velocity for a steam application

Transducer order code

1, 2	3	4	5, 6	7, 8	9...11	no. of character	
transducer	transducer frequency	-	ambient temperature	explosion protection	connection system	-	extension cable
						/	option
							description
GS							set of ultrasonic flow transducers for gas measurement, shear wave
GL							set of ultrasonic flow transducers for gas measurement, Lamb wave
	F						0.15 MHz
	G						0.2 MHz
	H						0.3 MHz
	K						0.5 MHz
	M						1 MHz
	P						2 MHz
	Q						4 MHz
		N					normal temperature range
		E					extended temperature range
		S					higher temperatures
			NN				not explosion-proof
				NL			with Lemo connector
					XXX		0 m: without extension cable > 0 m: with extension cable
						LC	long transducer cable

Technical data

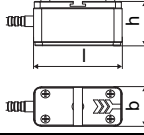
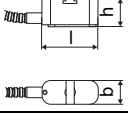
Shear wave transducers (nonEx, NL)

order code		GSG-NNNNL/**	GSK-NNNNL/**	GSM-NNNNL/**	GSP-NNNNL/**	GSQ-NNNNL/**
technical type		G(DL)G1NZ7	G(DL)K1NZ7	G(DL)M1NZ7	G(DL)P1NZ7	G(DL)Q1NZ7
transducer frequency	MHz	0.2	0.5	1	2	4
fluid pressure¹						
min. extended	bar	metal pipe: 20				
min.	bar	metal pipe: 30, plastic pipe: 1				
inner pipe diameter d²						
min. extended	mm	180	60	30	15	7
min. recommended	mm	220	80	40	20	10
max. recommended	mm	900	300	150	50	22
max. extended	mm	1100	360	180	60	30
pipe wall thickness						
min.	mm	11	5	2.5	1.2	0.6
material						
housing		PEEK with stainless steel cover 304 (1.4301)		stainless steel 304 (1.4301)		
contact surface		PEEK		PEEK		
degree of protection		IP67				
transducer cable						
type		1699				
length	m	5		4		3
length (***.*****/LC)	m	9				
dimensions						
length l	mm	129.5	126.5	60	42.5	
width b	mm	51	51	30	18	
height h	mm	67	67.5	33.5	21.5	
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.035		0.011
pipe surface temperature						
min.	°C	-40				
max.	°C	+130				
ambient temperature						
min.	°C	-40				
max.	°C	+130				
temperature compensation		x				

¹ depending on the application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:
 typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
 inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

Shear wave transducers (nonEx, NL, extended temperature range)

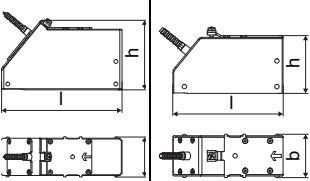
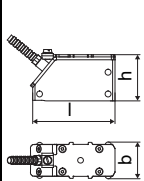
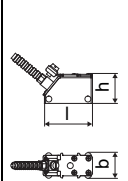
order code		GSM-ENNNL/**	GSP-ENNNL/**	GSQ-ENNNL/**
technical type		G(DL)M1EZ7	G(DL)P1EZ7	G(DL)Q1EZ7
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended	bar	metal pipe: 20		
min.	bar	metal pipe: 30, plastic pipe: 1		
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2.5	1.2	0.6
material				
housing		stainless steel 304 (1.4301)		
contact surface		Sintimid		
degree of protection		IP65		
transducer cable				
type		1699		
length	m	4		3
length (***_*****/LC)	m	9		
dimensions				
length l	mm	60		42.5
width b	mm	30		18
height h	mm	33.5		21.5
dimensional drawing				
weight (without cable)	kg	0.042		0.011
pipe surface temperature				
min.	°C	-30		
max.	°C	+200		
ambient temperature				
min.	°C	-30		
max.	°C	+200		
temperature compensation		x		

¹ depending on the application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:
 typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
 inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

Lamb wave transducers

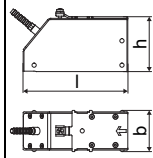
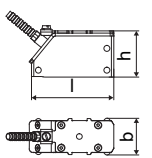
Lamb wave transducers (nonEx, NL)

order code		GLF-NNNNL	GLG-NNNNL	GLH-NNNNL	GLK-NNNNL	GLM-NNNNL	GLP-NNNNL	GLQ-NNNNL
technical type		G(RT)F1NC3	G(RT)G1NC3	G(RT)H1NC3	G(RT)K1NC3	G(RT)M1NC3	G(RT)P1NC3	G(RT)Q1NC3
transducer frequency	MHz	0.15	0.2	0.3	0.5	1	2	4
fluid pressure¹								
min. extended	bar	metal pipe: 10			metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)	metal pipe: 3 (d < 15 mm)
min.	bar	metal pipe: 15 plastic pipe: 1			metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
inner pipe diameter d²								
min. extended	mm	220	180	110	60	30	15	7
min. recommended	mm	270	220	140	80	40	20	10
max. recommended	mm	1200	900	600	300	150	50	22
max. extended	mm	1600	1400	1000	360	180	60	30
pipe wall thickness								
min.	mm	15	11	8	5	2.5	1.2	0.6
max.	mm	32	24	16	10	5	3	1.2
max. extended	mm	35	-	-	-	-	-	-
material								
housing		PPSU with stainless steel cover 316Ti (1.4571)		PPSU with stainless steel cover 304 (1.4301)				
contact surface		PPSU						
degree of protection		IP65						
transducer cable								
type		1699						
length	m	5			4		3	
length (**.****/LC)	m	9						
dimensions								
length l	mm	163	128.5			74	42	
width b	mm	54	51			32	22	
height h	mm	91.3	67.5			40.5	25.5	
dimensional drawing								
weight (without cable)	kg	0.935	0.471			0.077	0.019	
pipe surface temperature								
min.	°C	-40						
max.	°C	+130						
ambient temperature								
min.	°C	-40						
max.	°C	+130						
temperature compensation		x						

¹ depending on the application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:
 typical values for natural gas, nitrogen, oxygen; pipe diameters for other fluids on request
 inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)
 inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

Lamb wave transducers (nonEx, steam measurement, NL)

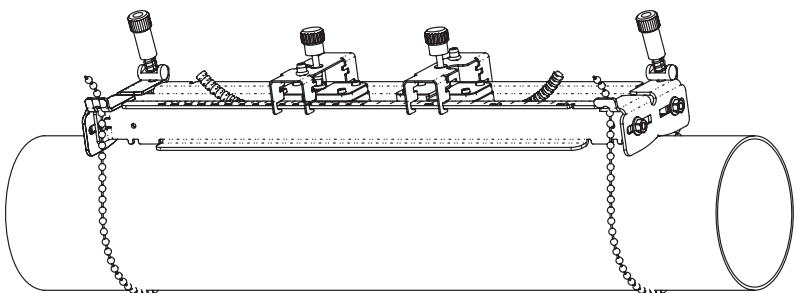
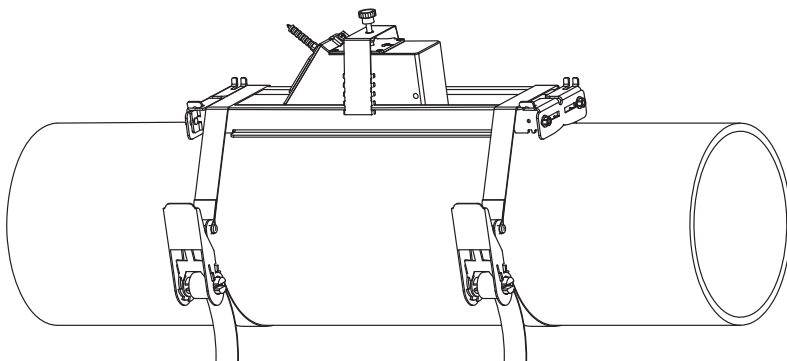
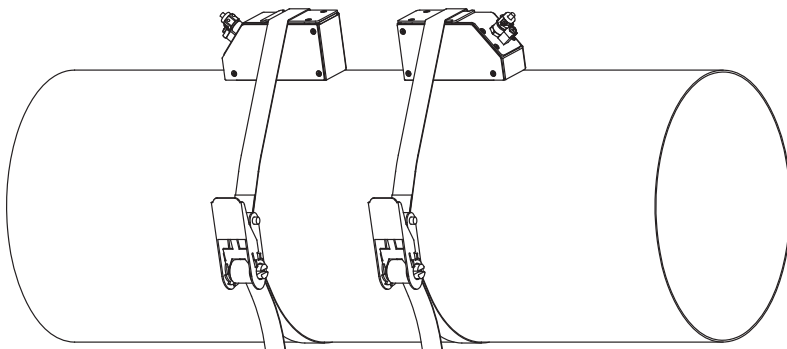
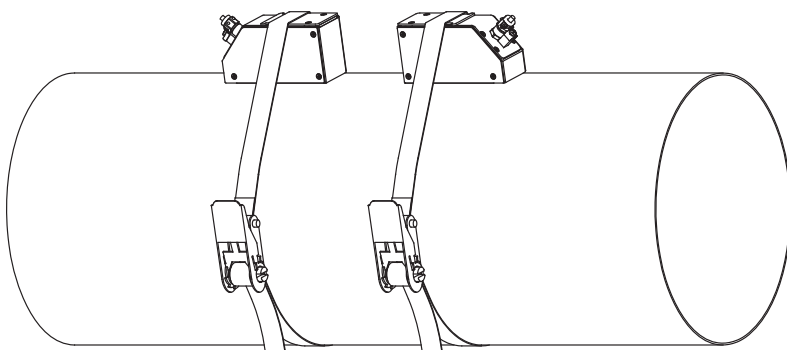
order code		GLG-SNNNL/**	GLH-SNNNL/**	GLK-SNNNL/**	GLM-SNNNL/**	GLP-SNNNL/**
technical type		G(RT)G1SC3	G(RT)H1SC3	G(RT)K1SC3	G(RT)M1SC3	G(RT)P1SC3
transducer frequency	MHz	0.2	0.3	0.5	1	2
inner pipe diameter d						
min.	mm	225	150	90	45	23
max.	mm	1000	667	400	200	100
pipe wall thickness						
min.	mm	10.6	7.1	4.2	2.1	1.1
max.	mm	23.7	15.8	9.5	4.7	2.4
material						
housing		PPSU with stainless steel cover 316Ti (1.4571)				
contact surface		PPSU				
degree of protection		IP65				
transducer cable						
type		1699				
length	m	5			4	
length (**_****/LC)	m	9			9	
dimensions						
length l	mm	128.5			74	
width b	mm	51			32	
height h	mm	67.5			40.5	
dimensional drawing						
weight (without cable)	kg	0.8			0.16	
storing temperature						
min.	°C	-40				
max.	°C	+180				
operating temperature¹						
min.	°C	100				
max.	°C	180				
warm-up time	h	3			1	
temperature compensation		x				

completely thermally insulated transducer installation necessary

Transducer mounting fixture

Order code

1, 2	3	4	5	6	7...9	no. of character		
transducer mounting fixture	transducer	-	measurement arrangement	size	-	fixation	outer pipe diameter	description
VP								portable Variofix
TB								tension belts
TH								high-temperature tension belts
	A							all transducers
		D						reflection arrangement or diagonal arrangement
		R						reflection arrangement
			S					small
			M					medium
					C			chains
					G			tension belts
					H			high-temperature tension belts
					N			without fixation
						055		10...550 mm
						060		50...600 mm
						150		50...1500 mm
						210		50...2100 mm

<p>portable Variofix VP and chains</p>  <p>The diagram shows a horizontal cylindrical pipe with a Variofix VP device mounted on top. The device consists of a central frame with four adjustable clamps, each equipped with a chain. The chains are draped over the top and bottom of the pipe to provide support.</p>	<p>material: stainless steel 304 (1.4301), 301 (1.4310), 303 (1.4305) dimensions: 414 x 94 x 76 mm chain length: 2 m</p>
<p>portable Variofix VP and tension belts</p>  <p>The diagram shows a horizontal cylindrical pipe with a Variofix VP device mounted on top. The device has a central frame with two tension belts attached to the sides. The belts are draped over the pipe to provide support.</p>	
<p>tension belts TB</p>  <p>The diagram shows a horizontal cylindrical pipe with two tension belts (TB) attached to the top. Each belt is supported by a metal bracket with a clasp mechanism. The belts are draped over the pipe to provide support.</p>	<p>material: steel, powder coated and textile tension belt length: 5/7 m</p> <p>ambient temperature: max. 60 °C outer pipe diameter: max. 1500/2100 mm</p>
<p>high-temperature tension belts TH</p>  <p>The diagram shows a horizontal cylindrical pipe with two high-temperature tension belts (TH) attached to the top. Each belt is supported by a metal bracket with a clasp mechanism. The belts are draped over the pipe to provide support.</p>	<p>material: clasp: stainless steel 304 (1.4301) tension belt: Aramid length: 2/5 m ambient temperature: max. 260 °C outer pipe diameter: max. 600/1500 mm</p>

Coupling materials for transducers

normal temperature range (4th character of transducer order code = N)		extended temperature range (4th character of transducer order code = E)		higher temperatures (4th character of transducer order code = S)
< 100 °C	< 170 °C	< 150 °C	< 200 °C	< 180 °C
coupling compound type N	coupling compound type E	coupling compound type E	coupling compound type E or H	coupling compound type E ¹ and coupling foil type VT

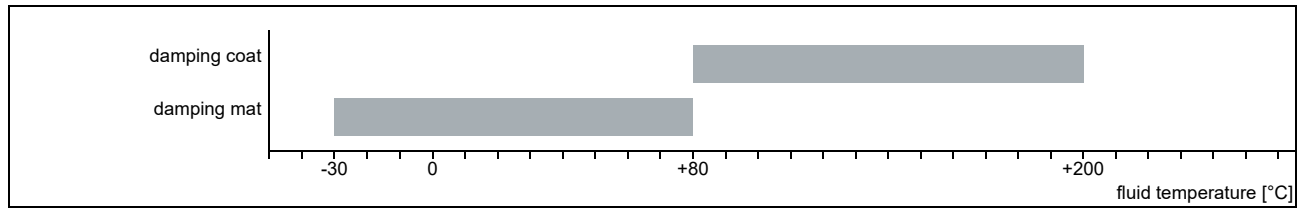
¹ in combination with type VT only

Technical data

type	ambient temperature °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250
coupling foil type VT	-10...+200

Damping material (optional)

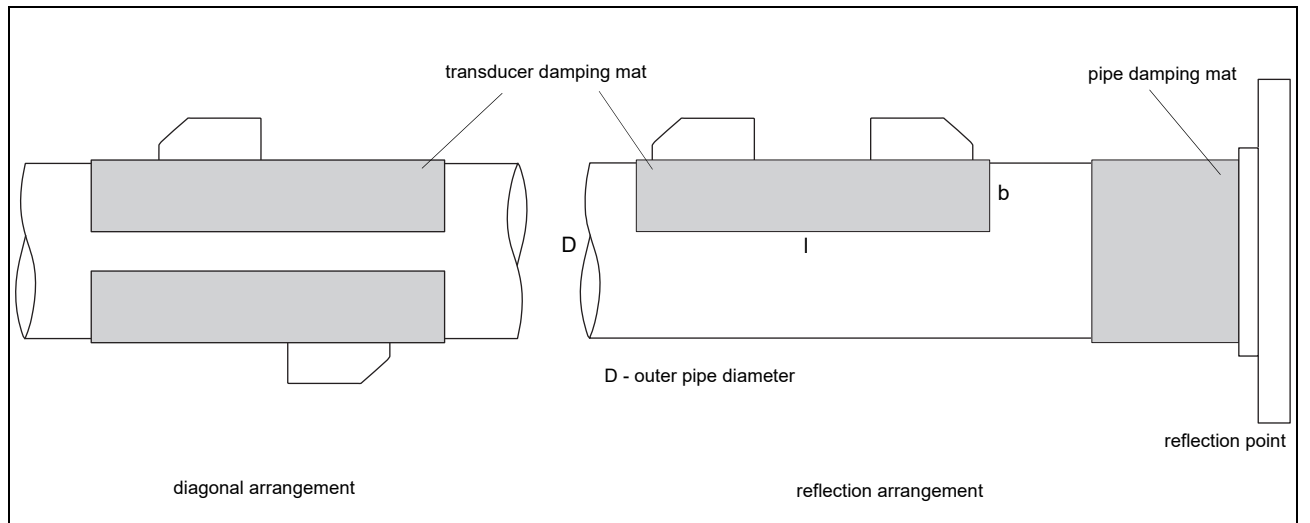
Damping material will be used for the gas measurement to reduce acoustic noise influences on the measurement.



Damping mats

Transducer damping mats will be installed below the transducers.

Pipe damping mats will be installed at reflection points, e.g. flange, weld.



Selection of damping mats

type	description	outer pipe diameter mm	dimensions l x b x h mm	transducer frequency								technical type	ambient temperature °C	remark
				F	G	H	K	M	P	Q				
transducer damping mat														
D	for temporary installation (multiple use), fixed with coupling compound	< 80	450 x 115 x 0.5	-	-	-	-	x	x	x	D20S3	-25...+60		
		≥ 80	900 x 230 x 0.5	-	-	-	x	x	-	-	D20S2			
		900 x 230 x 1.3	x	x	x	-	-	-	-	D50S2				
pipe damping mat														
A	for temporary installation (multiple use), fixed with coupling compound	< 300	300 x 115 x 0.5	x	x	x	x	x	x	x	A20S4	-25...+60	for quantity see table below	
B	self-adhesive	≥ 300	l x 100 x 0.9	x	x	x	x	x	x	-	B35R2	-35...+50	l - see table below	

Quantity for pipe damping mat - type A

(depending on outer pipe diameter)

outer pipe diameter D mm	transducer frequency	
	F, G, H	K, M, P, Q
100	12	6
200	24	12
300	32	16

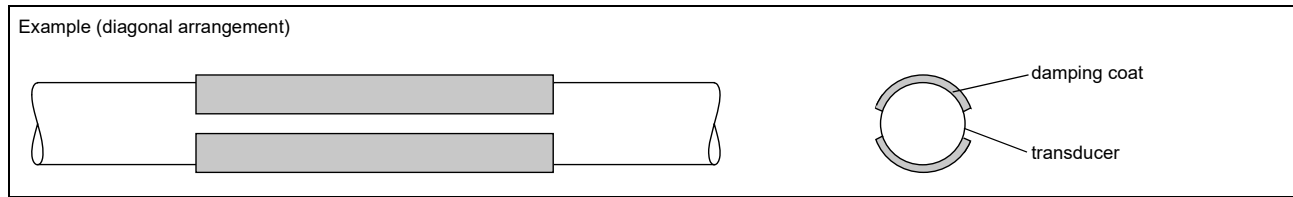
Length of pipe damping mat - type B

(length l depending on transducer frequency and outer pipe diameter)

outer pipe diameter D mm	transducer frequency	
	F, G, H m	K, M, P m
300	12	6
500	32	16
1000	126	63

Damping coat

For high temperatures it is recommended to apply the damping coat onto the pipe. In case of steam measurement it is mandatory.



Technical data

order code	ACC-PE-GNNN-/DPL1
material	multipolymeric matrix/inorganic ceramic coating
packing drum	1
properties	heat resistant, inert
fluid temperature when applying	°C 10...200
drying time (example)	approx. 3 h at 20 °C approx. 15 min at 150 °C
temperature resistance in dry state	°C max. 650
durability of the packing drum (unopened)	2 years

Observe installation instructions (TI_DampingCoat).

Dimensioning

transducer frequency	number of packing drums		
	outer pipe diameter		
	≤300	≤500	≤700
	mm		
F	3	4	5
G	2	3	4
H	2	2	3
K	2	2	-
M	2	-	-
P	1	-	-
Q	1	-	-

Connection systems

connection system NL	
direct connection/connection with extension cable	transducers technical type
	*****Z7 *****C3

Cable

transducer cable		
type		1699
weight	kg/m	0.094
ambient temperature	°C	-55...+200
cable jacket		
material		PTFE
outer diameter	mm	2.9
thickness	mm	0.3
colour		brown
shield		x
sheath		
material		stainless steel 304 (1.4301)
outer diameter	mm	8

extension cable			
type		1750	2551
standard length	m	5 10	-
max. length	m	10	see table below
weight	kg/m	0.12	0.083
ambient temperature	°C	< 80	-25...+80
cable jacket			
material		PE	TPE-O
outer diameter	mm	6	8
thickness	mm	0.5	
colour		black	black
shield		x	x
sheath			
material		stainless steel 304 (1.4301)	-
outer diameter	mm	9	-
remark		optional	

Cable length

transducer frequency		F, G, H, K			M, P			Q			S		
connection system NL													
transducers technical type		x	y	l	x	y	l	x	y	l	x	y	l
*D***Z7 ¹ *R***C3 ¹	m	2	3	≤ 25	2	2	≤ 25	2	1	≤ 25	1	1	≤ 20
option LC: *L***Z7 ¹ *T***C3 ¹	m	2	7	≤ 25	7	2	≤ 25	8	1	≤ 25	-	-	-

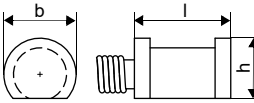
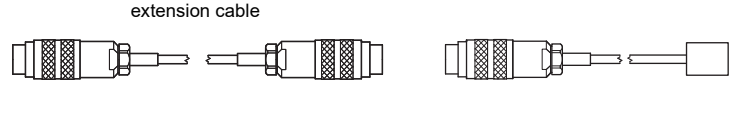
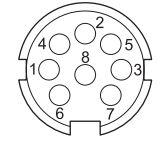
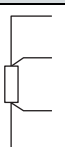
¹ l > 25...100 m on request

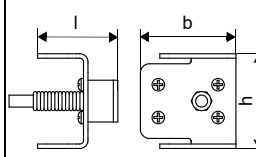
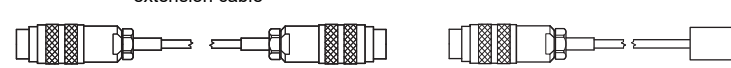
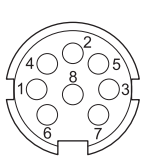
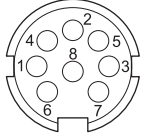
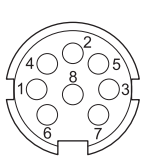
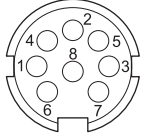
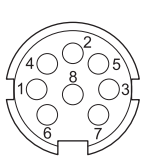
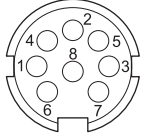
x, y - transducer cable length

l - max. length of extension cable

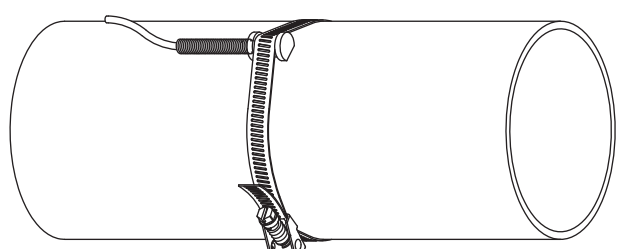
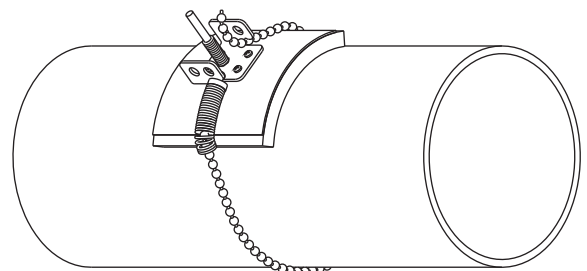
Clamp-on temperature probe (optional)

Technical data

PT12N				
order code	<ul style="list-style-type: none"> ACC-PO-#601-/T311 ACC-PO-#601-/T511 (matched) 			
design	clamp-on with connector			
type	Pt100			
connection	4-wire			
measuring range	°C -30...+250			
accuracy T	$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C] })$ class A			
accuracy ΔT (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ($3 \text{ K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1			
response time	s 50 (t_{50} , $T_1 = 25 \text{ °C}$, $T_2 = 60 \text{ °C}$)			
housing	aluminum			
degree of protection	IP54			
dimensions				
length l	mm 20			
width b	mm 15			
height h	mm 13			
dimensional drawing				
weight	kg 0.25 (without connector)			
accessories				
thermal conductivity paste 200 °C	x			
thermal conductivity foil 250 °C	x			
Connection system				
direct connection/connection with extension cable				
				
Connection				
	temperature probe	extension cable	connector	
			pin	
	red	grey	2	
	red/blue	red	6	
	white/blue	blue	1	
	white	white	7	
Cable				
	temperature probe	extension cable		
type	4 x 0.22 mm ²	LIYCY 8 x 0.14 mm ²		
standard length	m 3	5/10/25		
max. length	m -	200		
ambient temperature	°C -30...+250	-25...+80		
min. bend radius	mm 27	68		
cable jacket				
material	PFA	PVC		
outer diameter	mm 3.8 ±0.15	4.8 ±2		
colour	black	grey		

PT12F																															
order code	<ul style="list-style-type: none"> ACC-PO-#601-/T111 ACC-PO-#601-/T211 (matched) 																														
design	clamp-on short response time, with connector																														
type	Pt100																														
connection	4-wire																														
measuring range	°C -50...+250																														
accuracy T	$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C] })$ class A																														
accuracy ΔT (2x Pt matched according to EN 1434-1)	$\leq 0.1 \text{ K}$ ($3 \text{ K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1																														
response time	s 8 (t50, T1 = 25 °C, T2 = 60 °C)																														
housing	PEEK, stainless steel 304 (1.4301), copper																														
degree of protection	IP54																														
dimensions																															
length l	mm 14																														
width b	mm 30																														
height h	mm 27																														
dimensional drawing																															
weight	kg 0.32 (without connector)																														
accessories																															
thermal conductivity paste 200 °C	x																														
thermal conductivity foil 250 °C	x																														
plastic protection plate, insulation foam	x																														
Connection system																															
direct connection/connection with extension cable																															
																															
Connection																															
	<table border="1"> <thead> <tr> <th rowspan="2"></th> <th rowspan="2">temperature probe</th> <th rowspan="2">extension cable</th> <th colspan="2">connector</th> </tr> <tr> <th>pin</th> <th></th> </tr> </thead> <tbody> <tr> <td rowspan="4"></td> <td>red</td> <td>grey</td> <td>2</td> <td rowspan="4"></td> </tr> <tr> <td>red/blue</td> <td>red</td> <td>6</td> </tr> <tr> <td>white/blue</td> <td>blue</td> <td>1</td> </tr> <tr> <td>white</td> <td>white</td> <td>7</td> </tr> </tbody> </table>		temperature probe	extension cable	connector		pin			red	grey	2		red/blue	red	6	white/blue	blue	1	white	white	7									
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Cable																															
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Fixation

<p>tension strap PT12N</p> 	<p>material: stainless steel 301 (1.4310), 410 (1.4006) thermal insulation necessary</p>
<p>ball chain PT12F</p> 	<p>material: stainless steel 316L (1.4404) length: 1 m</p>

Wall thickness measurement (optional)

The pipe wall thickness is an important pipe parameter which has to be determined exactly for a good measurement. However, the pipe wall thickness often is unknown.

The wall thickness probe can be connected to the transmitter instead of the flow transducers and the wall thickness measurement mode is activated automatically.

Acoustic coupling compound is applied to the wall thickness probe which then is placed firmly on the pipe. The wall thickness is displayed and can be stored directly in the transmitter.

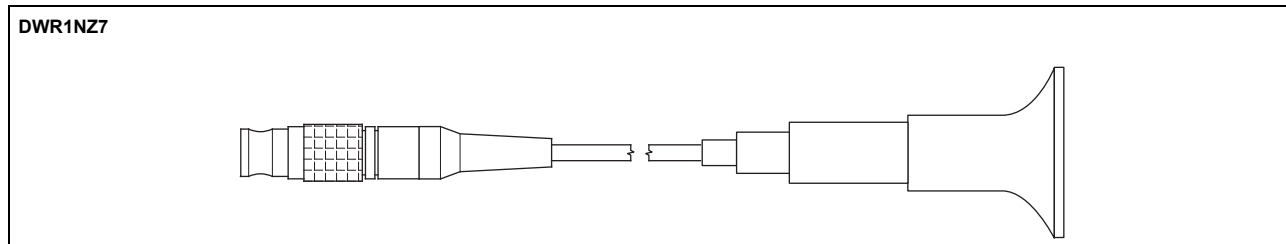
Technical data

		DWR1NZ7
order code		ACC-PO-G601-/W6
measuring range ¹	mm	1...250
resolution	mm	0.01
accuracy		1 % ±0.1 mm
fluid temperature	°C	-20...+200, short-time peak max. 500
cable		
type		2616
length	m	1.5

¹ The measuring range depends on the attenuation of the ultrasonic signal in the pipe. For strongly attenuating plastics (e.g. PFA, PTFE, PP) the measuring range is smaller.

Cable

		2616
ambient temperature	°C	<200
cable jacket		
material		FEP
outer diameter	mm	5.1
colour		black
shield		x



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